

SPARE PARTS MANUAL

FLEXTOOL DUST COLLECTOR FDC-1M



Version 2.0 (October 2025)

HOW TO READ THIS SPARE PARTS MANUAL

The following section explains the different symbols and remarks used in this manual and how to interpret the information outlined in the following pages.

Section 1 – Diagram and parts list

- Item No : Used to reference the spare part in the diagram to the parts list.
- Product Code : Used to indicate the unique Flextool spare parts product code used when ordering parts.

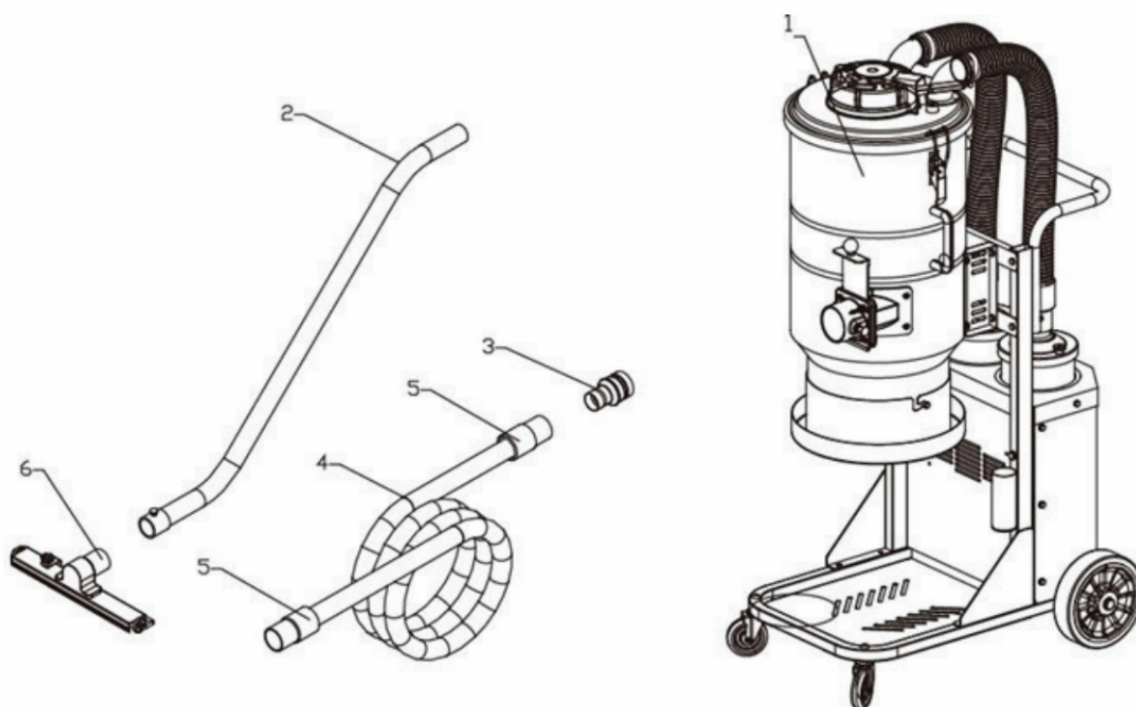
Product code can be presented in the following ways:

- Number : Signifies the unique Flextool spare parts product code used when placing orders.
- Blank : Used for parts pending formal part number assignment at the time of publication. Also denotes that the spare parts are not sold separately or are unavailable from Flextool.
- See remarks : Indicates that the spare parts are part of an assembly, service kit or is part of a serial number range where a particular part is used. Please refer to remarks to find further information.
- Description : Used to provide a concise description of the spare part such as size, length, diameter, models, etc.
- Qty : Indicates the quantity of part(s) required for the equipment. Please verify the required quantity when placing an order.
- Remarks : Refers to additional information, including assembly kit, service kit and serial number range where particular part is used
 - AS : Refers to the parts supplied with an assembly kit.
 - SK : Refers to the parts supplied with a service kit.
 - Serial number : Indicates the range of serial number where particular part is used.

Section 2 – Fast moving spare parts

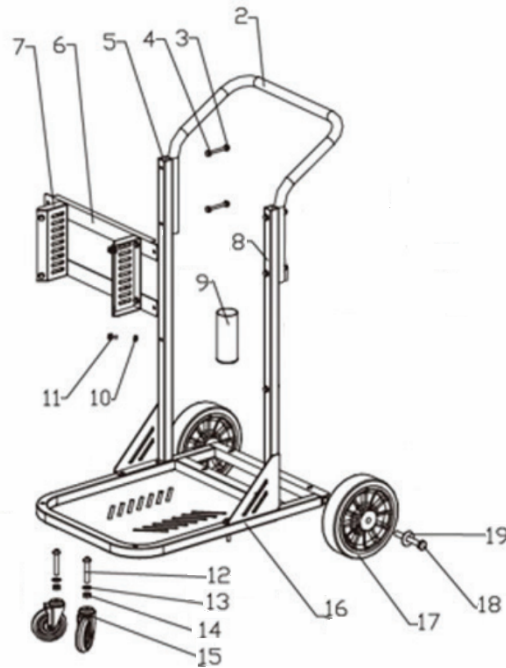
FLEXTOOL DUST COLLECTOR FDC-1M

Description	Product Code
FLX DUST COLLECTOR BAGGING SYSTEM 4 PACK	FT100467-UNIT
FLX DUST COLLECTOR FILTER H13	FT100469-UNIT
FLX FILTER CONICAL	FT100468-UNIT
FLX ON/OFF SWITCH	NPS22323-UNIT



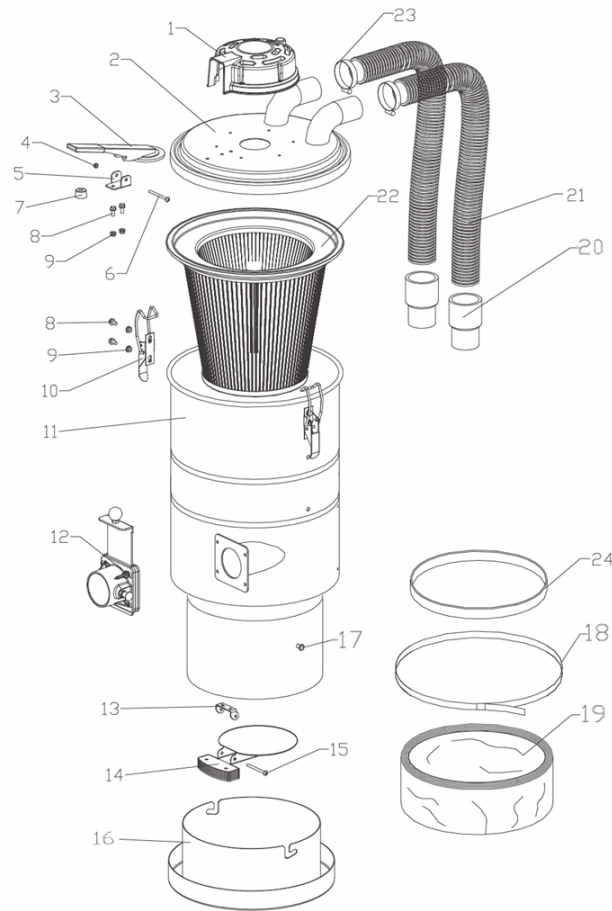
Accessories

Item No.	Product Code	Description	Qty	Remarks
1	FT100462-UNIT	FLX DUST COLLECTOR MANUAL CLEANER (BER-TS2000)	1	
2	FT100465-UNIT	FLX DUST COLLECTOR WAND ASSY 50MM (BER-S8046)	1	
3	FT101803-UNIT	FLX D70/50 REDUCER (BER-C2031)	1	
4	FT100464-UNIT	FLX DUST COLLECTOR HOSE 50MM (7.5M) (BER-S8008)	1	
5	FT100471-UNIT	FLX DUST COLLECTOR D50 HOSE CUFF (BER-S8006)	2	
6	FT100466-UNIT	FLX DUST COLLECTOR FLOOR NOZZLE 50MM (BER-S8045)	1	



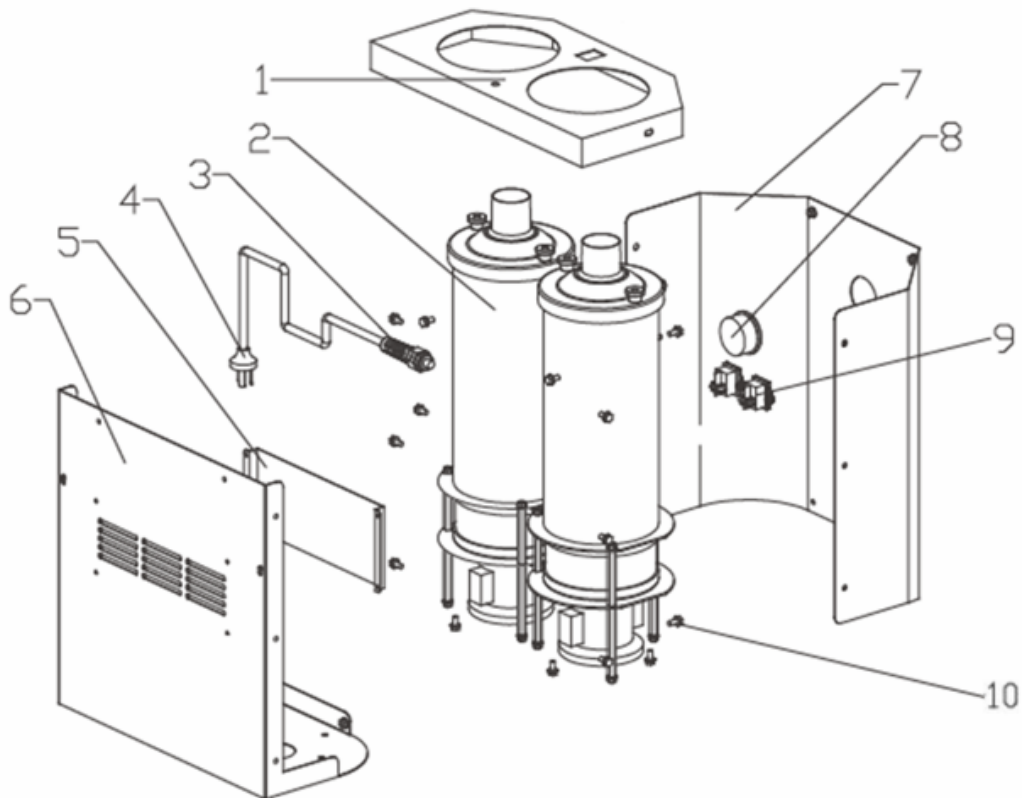
Frame

Item No.	Product Code	Description	Qty	Remarks
2	NPS22266-UNIT	FLX WAGON COMPLETE PACKING (BER-C2142)	1	
3	NPS22267-UNIT	FLX LOCKNUT M6 (BER-S0013)	4	
4	NPS22268-UNIT	FLX HEXAGON BOLT M6X60 (BER-S0028)	1	
5	NPS22269-UNIT	FLX RIGHT STAND COLUMN (BER-C2141)	1	
6	NPS22294-UNIT	FLX CROSS-BAR (BER-C2157)	2	
7	NPS22295-UNIT	FLX BARREL HOLDER (BER-C2159)	2	
8	NPS22270-UNIT	FLX LEFT STAND COLUMN (BER-C2140)	1	
9	NPS22271-UNIT	FLX NYLON CABLE TIE STORAGE (BER-C2083)	1	
10	NPS22293-UNIT	FLX NUT M6 (BER-S0011)	8	
11	NPS22290-UNIT	FLX BOLT M6X12 (BER-S0010)	8	
12	NPS22300-UNIT	FLX HEXAGON BOLT M10X60 (BER-S0032)	2	
13	NPS22301-UNIT	FLX PLAIN CUSHION M10 (BER-S0045)	2	
14	NPS22272-UNIT	FLX LOCK NUT M10 (BER-S0015)	2	
15	NPS22302-UNIT	FLX UNIVERSAL WHEELS 3" (BER-S9030)	2	
16	NPS22273-UNIT	FLX BED PLATE (BER-C2136)	1	
17	NPS22303-UNIT	FLX HEAVY DUSTY CASTER 8" (BER-S9011)	2	
18	NPS22304-UNIT	FLX HEXAGON BOLT M12X100 (BER-S0033)	2	
19	NPS22305-UNIT	FLX CUSHION M12X30X2.5 (BER-S0046)	2	



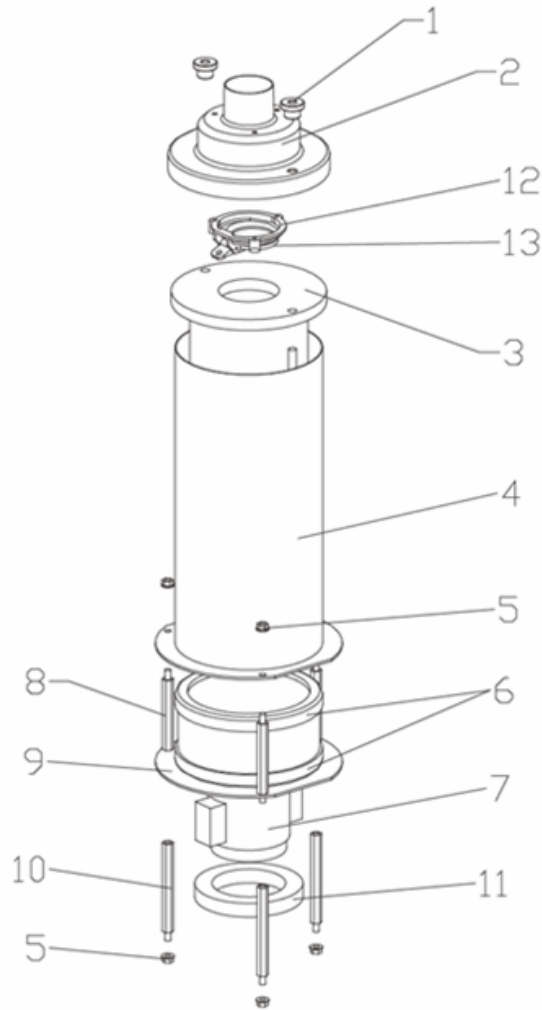
Top Housing & Barrel

Item No.	Product Code	Description	Qty	Remarks
1	NPS22334-UNIT	FLX PLASTIC COVER (BER-C3026)	1	
2	NPS22296-UNIT	FLX TOP CAP (BER-C2118)	1	
3	NPS22335-UNIT	FLX LEVER (BER-C2134)	1	
4	NPS22267-UNIT	FLX LOCKNUT M6 (BER-S0013)	5	
5	NPS22336-UNIT	FLX LEVER HOLDER (BER-C2057)	1	
6	NPS22268-UNIT	FLX HEXAGON BOLT M6X60 (BER-S0028)	2	
7	NPS22337-UNIT	FLX CUSHION (BER-S0088)	1	
8	NPS22290-UNIT	FLX BOLT M6X12(BER-S0010)	6	
9	NPS22293-UNIT	FLX NUT M6 (BER-S0011)	8	
10	NPS22315-UNIT	FLX HOLDER (BER-S0059)	2	
11	NPS22297-UNIT	FLX BARREL (BER-C2121)	1	
12	NPS22316-UNIT	FLX D70 INLET KIT (BER-B0008)	1	
13	NPS22317-UNIT	FLX FLAP HOLDER (BER-C2092)	1	
14	NPS22338-UNIT	FLX FLAP KIT AY (BER-C2090)	1	
15	NPS22268-UNIT	FLX HEXAGON BOLT M6X60 (BER-S0028)	1	
16	NPS22298-UNIT	FLX BAGGING SYSTEM HOLDER (BER-C2084)	1	
17	NPS22282-UNIT	FLX NUT M8X15 (BER-S0101)	2	
18	NPS22318-UNIT	FLX BUNDLING BELT (BER-S0090)	1	
19	FT100467-UNIT	FLX DUST COLLECTOR BAGGING SYSTEM 4 PACK (BER-S8035)	1	
20	FT100471-UNIT	FLX DUST COLLECTOR D50 HOSE CUFF (BER-S8006)	2	
21	NPS22314-UNIT	FLX D50 EVA HOSE D50X520MM (BER-S8007)	2	
22	FT100468-UNIT	FLX DUST COLLECTOR FILTER CONICAL FDC-1M (BER-S8029)	1	
23	NPS22312-UNIT	FLX HOSE CLAMP (BER-S0092)	2	
24	NPS22339-UNIT	FLX RUBBER RING (BER-S8036)	1	



Motor

Item No.	Product Code	Description	Qty	Remarks
1	NPS22299-UNIT	FLX MOTOR COVER TOP (BER-C2126)	1	
2	NPS22286-UNIT	FLX H13 MOTOR KIT (BER-B0048)	2	
3	NPS22319-UNIT	FLX CONNECTOR PG11 (BER-S0006)	1	
4	NPS22320-UNIT	FLX CABLE WITH PLUG (BER-S2002)	1	
5	NPS22287-UNIT	FLX BAFFLE (BER-C1106)	1	
6	NPS22288-UNIT	FLX MOTOR COVER FRONT (BER-C2128)	1	
7	NPS22289-UNIT	FLX MOTOR COVER BACK (BER-C2131)	1	
8	NPS22321-UNIT	FLX VACUUM METER (BER-S9022)	1	
9	NPS22323-UNIT	FLX ON/OFF SWITCH (BER-S1001)	2	
10	NPS22290-UNIT	FLX BOLT M6X12 (BER-S0010)	20	



Filter

Item No.	Product Code	Description	Qty	Remarks
1	NPS22292-UNIT	FLX NUT M8 (BER-S0091)	2	
2	NPS22324-UNIT	FLX HEPA FILTER TOP COVER (BER-C2333)	1	
3	FT100469-UNIT	FLX DUST COLLECTOR FILTER H13 (BER-S8031)	1	
4	NPS22325-UNIT	FLX HEPA FILTER COVER (BER-C2116)	1	
5	NPS22293-UNIT	FLX NUT M6 (BER-S0011)	6	
6	NPS22326-UNIT	FLX SHOCK ABSORBER RING (BER-C3007)	2	
7	NPS22327-UNIT	FLX SINGLE PHASE MOTOR (BER-S1034)	1	
8	NPS22328-UNIT	FLX SCREWS-1 M6-76.5 (BER-S0086)	3	
9	NPS22329-UNIT	FLX TS MOTOR FIXED PLATE (BER-C2123)	1	
10	NPS22330-UNIT	FLX SCREWS-2 M6-96.5 (BER-S0087)	3	
11	NPS22331-UNIT	FLX SOUNDPROOF SPONGE (BER-S9028)	1	
12	NPS22332-UNIT	FLX CHECK VALVE PLATE (BER-S9029)	1	
13	NPS22333-UNIT	FLX CHECK VALVE (BER-C3055)	1	



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This manual summarises our best knowledge of the product based on the information available at the time of publication. You should read this manual carefully and consider the information in the context of how the product will be used. Our responsibility for products sold is subject to our standard terms and conditions of sale.

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