



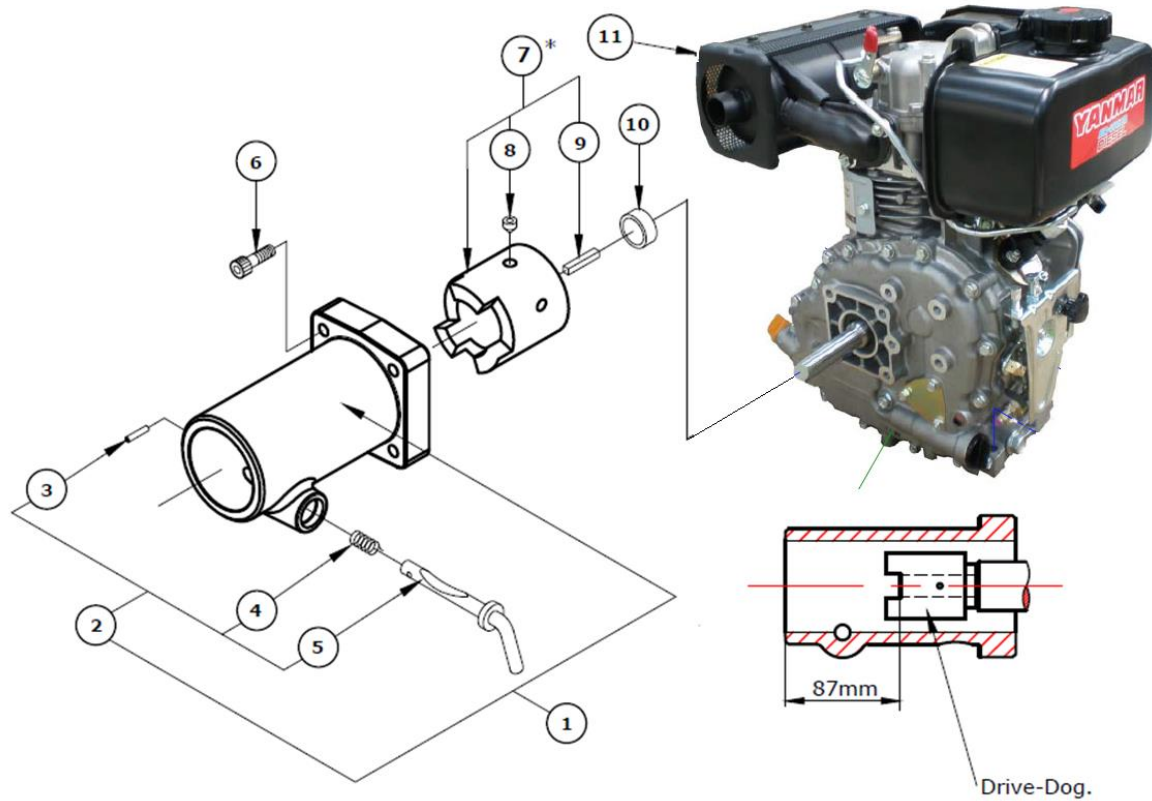
SPARE PARTS MANUAL

Flextool Drive Unit (Diesel) DP4Y



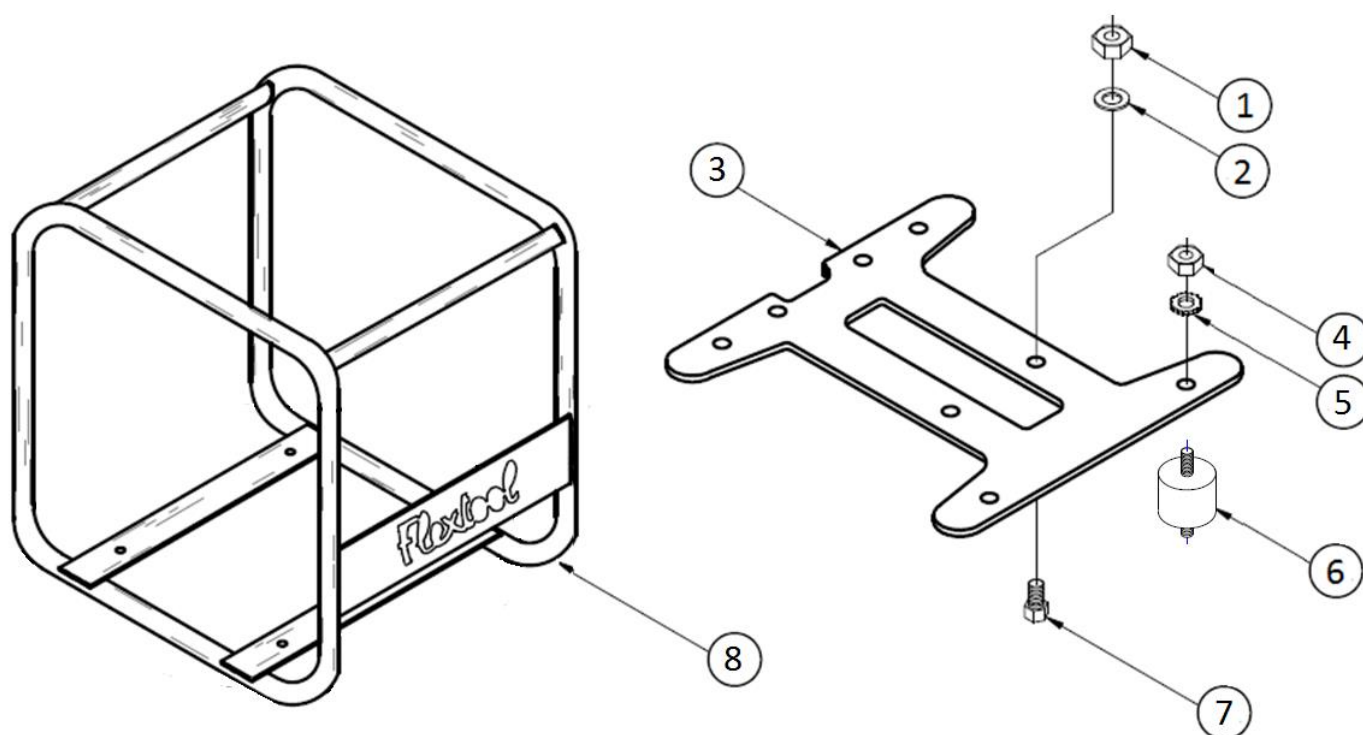
F01711

Engine / Bell Housing / Drive Dog



Item No.	Product Code	Description	Qty	Remarks
1	F03374	Bell Housing Assy (uses F03371 Housing)	1	Includes items 1 to 5
2	F07159	Trigger Kit Assy – 5/32" x 3/4"	1	Includes items 3 to 5
3		Spiral Pin – 5/32" x 3/4" (F04836)	1	Use F07159 (Item 2)
4		Spring (F04837)	1	Use F07159 (Item 2)
5		Trigger (F04835)	1	Use F07159 (Item 2)
6	F08326	Socket Head Cap Screw – M8 x 40mm	4	
7	F07161	Drive Dog Kit – Bore Size 0.750" – 19.05mm (uses F04247 Drive Dog)	1	Includes items 8 & 9
8		Grub Screw – 3/8" x 3/8" UNF (Grade 10) (F03366)	2	Use F07161 (Item 7)
9		Key – 0.187" SQ x 1.25" (F04261)	1	Use F07161 (Item 7)
10	F03373	Spacer	1	
11	F01710	Yanmar Diesel Motor – L48AE-D	1	

Drive Unit Frame



Item No.	Product Code	Description	Qty	Remarks
1	F09435	Lock Nut – Nylock Type 0.375" BSW	4	
2	F05543	Spring Washer – 3/8" x 3/32" x 3/32"G (Zinc)	4	
3	F09081	Frame Assy – Engine Base	1	
4		Lock Nut – Nylock Type M10 (F09852)	4	Use F02950-SK (Service Kit)
5		Spring Washer – 3/8" x 3/32" x 3/32"G (Zinc) (F05543)	4	Use F02950-SK (Service Kit)
6		Rubber Mount (F02950)	4	Use F02950-SK (Service Kit)
7	F05052	Hex Head Bolt – 0.375" BSW x 1.75"	4	
8	F09707	Frame Assy – Diesel Drive Unit	1	

Service Kit

Item No.	Product Code	Description	Qty	Remarks
	F02950-SK	Service Kit – Rubber Mount DU	1	Includes items 4,5,6