

HONDA

GENERAL PURPOSE ENGINE

GX200UH2

PARTS CATALOGUE

1

FOREWORD INDEX

1

ENGINE GROUP

2

PART NUMBER INDEX

3

PART NAME INDEX

4

Instruction for use of parts catalogue

- **This parts catalogue was prepared based on the latest information available as of April 10, 2019.**
 - See the parts catalogue news for any revision that is made after April 10, 2019.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date April 10, 2019
Honda Motor Co., Ltd.

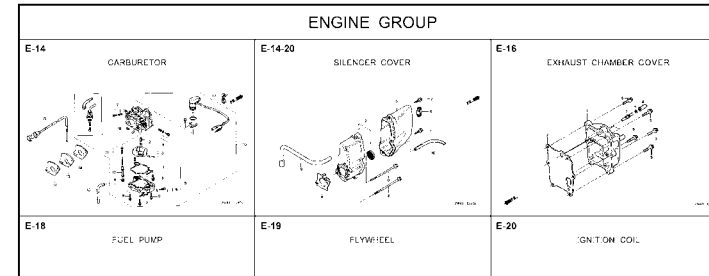
CONTENTS

	Page
● Instruction for use of parts catalogue	1
● How to refer to the part information	2
● Part catalogue structure	3
● When the parts were revised.....	4
● Abbreviations used in the parts catalogue.....	4
● How to check the part block and serial numbers.....	5
● Models, parts catalogue codes and applicable serial numbers.....	6
● Features of each type.....	7
● Fuel hose, general purpose hoses and vinyl hose	8
● FLAT RATE SERVICE TIME	9
● Illustrated index	14
● ENGINE GROUP.....	17
● PART NO. INDEX.....	40
● PART NAME INDEX.....	42



How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX				
Part Number	Page Ref.	Part Number	Page Ref.	Pi
06000		15212-ZW9-000	49 7	17583
		15220-ZW9-003	49 8	17583
06316-ZW9-000	104 1	15332-ZW9-000	74 2	17611
		15332-ZW9-A30	76 2	17611
11000		15400-PFB-004	46 5	17612
		15422-ZW9-000	49 9	17620
11300-ZW9-000	46 1	15473-881-000	49 10	17620
11300-ZW9-800	46 1	15474-ZW9-000	49 11	17624
11340-ZW9-000	46 2	15611-921-000	45 6	17650
11342-ZW9-000	46 3	15655-ZW9-000	46 6	17650
11381-ZW9-003	47 1			17660
				17661
12000		16000		
		16010-ZV4-005	55 1	17665
12000-ZW9-000ZA	46 4	16011-ZV4-005	55 2	17670
12155-ZV4-A00	48 1	16013-ZW9-003	55 3	17680
12166-ZW9-000	45 1	16016-ZW9-003	55 4	17701
12209-GB4-681	51 1	16016-ZW9-721	55 4	17701
12210-ZW9-000ZA	45 2	16023-ZW9-003	55 5	17701
12216-ZE2-300	74 1	16024-ZV4-650	55 6	17701
		16028-ZV4-650	55 7	17702

C Reference with "Part name index"

PART NAME INDEX		
Part name	Page	Ref.
[A]		
ABSORBER, FUEL	80	5
ARMATURE COMP.	62	7
ARM COMP., LINK JOINT	102	18
ARM COMP., SHIFT LINK	102	14
ARM COMP., TILT	97	20
ARM, FUEL PUMP ROCKER	51	4
ARM, REVERSE LOCK	97	18
ARM, SHIFT LINK	92	7
ARM, STOPPER	52	12
ARM, THROTTLE REMOTE	92	6
ARM, VALVE ROCKER	51	3
[B]		
BAG, TOOL, 160MM	101	10
BAND	103	37
BAND B1, WIRE	37	1
BAND, CORD	35	18
BAND, TUBE CLIP, 11MM	31	20
BAND, TUBE CLIP, 12.5MM	31	19

E-2 CYLINDER HEAD

Block No.

Ref No.

Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			9901	9901	1001	1001	1001	1001		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1		SC,SG
	16617-ZW9-010		1	1	1	1	1	1	1001801	LHC,LHD
8	35673-ZV5-003	SENSOR ASSY., WATER	1	1	1	1	1	1		
9	90003-ZW9-000	BOLT, FLANGE, 6X22	4	4	4	4	4	4		
10	90007-ZW9-003	BOLT, FLANGE, 8X83	6	6	6	6	6	6		
11	90011-ZW9-000	BOLT, FLANGE, 6X14(CT200)	1	1	1	1	1	1		
12	90020-ZW9-000	BOLT, FLANGE, 8X40	2	2	2	2	2	2		
13	91202-KJ9-003	OIL SEAL, 30X32X6	1	1	1	1	1	1		
14	91301-805-000	O-RING, 26X2.7	1	1	1	1	1	1		
15	91307-PK2-005	O-RING, 9.5X1.5(HONDA KIKAKI)	1	1	1	1	1	1		
16	98059-55916	PLUG, SPARK (CR5EH-9)	2	2	2	2	2	2		
	98059-55926	PLUG, SPARK (U16FER9)	2	2	2	2	2	2		

Service item

O-RING, 26X2.7 0.1

PLUG, SPARK 0.2

O-RING, 9.5X1.5 0.2

SENSOR ASSY., WATER

TEMPERATURE

COVER COMP., HEAD 0.3

PACKING, HEAD COVER 1.8

GASKET, CYLINDER HEAD 2.4

OIL SEAL, 20X32X6 2.4

HEAD COMP., CYLINDER 3.1

F.R.T.

ZW83-50200

2000.09.20 E

Page No.

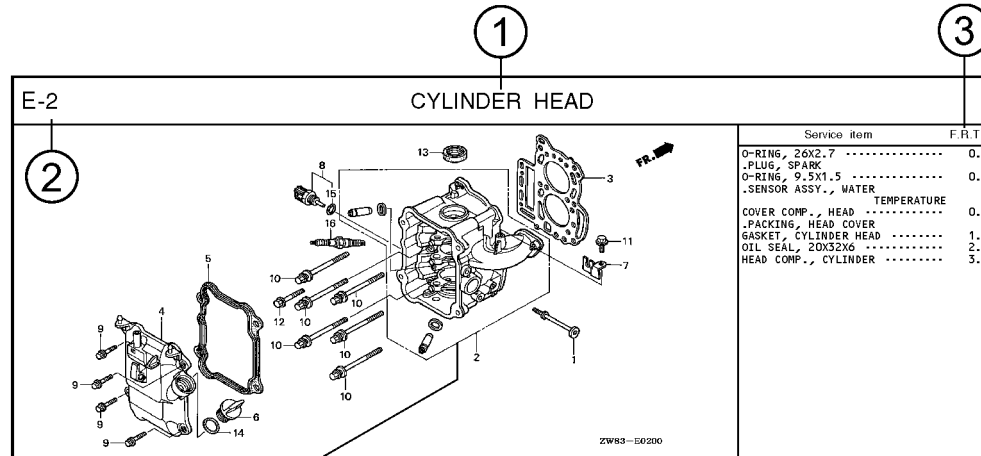
1

2

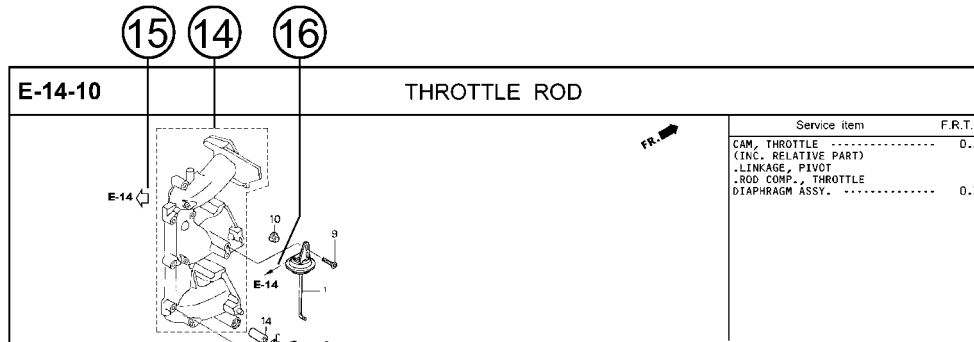
2019.04.10

E

Part catalogue structure



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			BF 9.9D1	BFP 9.9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NH8* DARK GRAY	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1	SC,SG	
	16617-ZW9-010		1	1	1	1	1	1	1001800 LHC,LHD	



① Block title ② Block number

③ Service item/Flat rate time

④ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑤ Part number ⑥ Honda color code

⑦ Description

⑧ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑨ Color description

⑩ Note

- Notes are shown with the parentheses in the part name column.

⑪ Required quantity

- Required QTY shown in the parenthesis or parentheses indicates the optional part.
- Required QTY marked with "N" Indicates the optional part that should be selected as needed.
- Required QTY indicates the number of the part used in the block.

⑫ Serial number

⑬ Type

- When the type column is blank, it indicates that the part is applicable to all types.
- As the type of the actual unit may differ from the "parts catalogue, type" please refer to "Models, types and applicable serial numbers" for confirmation.

⑭

- Parts enclosed within a dotted line are covered in a different block.

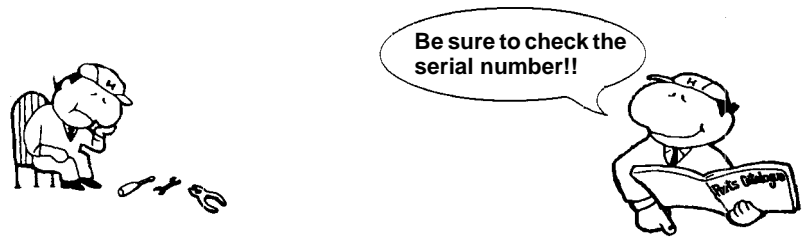
⑮

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line.

⑯

- A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.
			BF 99D1	BFP 99D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2	
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NHS*.....DARK GRAY	1	1	1	1	1	1	
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1	
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1	
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1	
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1	
7	16617-ZW9-000	HOLDER, CABLE (###).....	1	1	1	1	1	1	SC, SG LHC, LHD LHC, LHD
	16617-ZW9-010	1	1	1	1	1	1	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1001800.

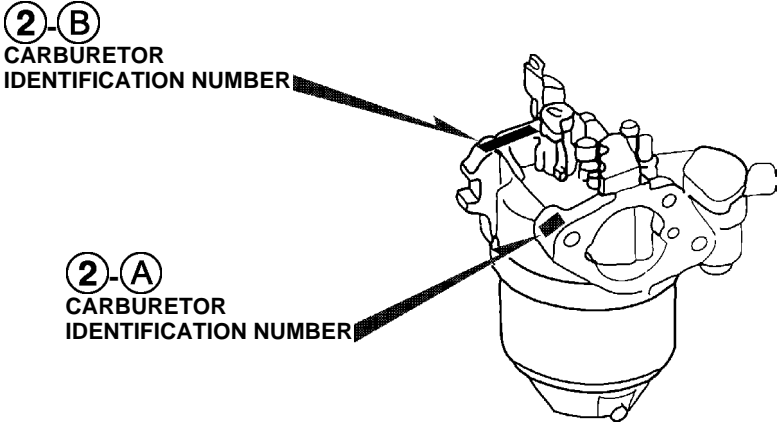
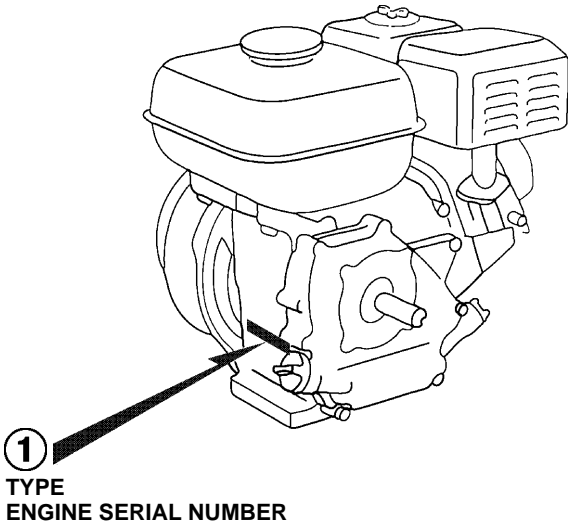
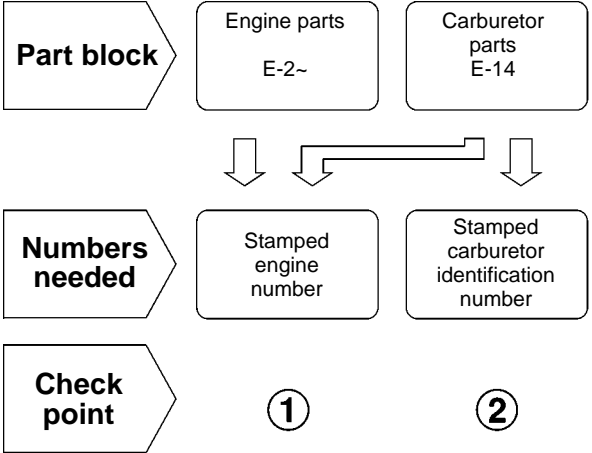
• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

• The following abbreviations are used in the parts name column.

- A Ampere
- A.C. Alternating current
- ASSY. Assembly
- AT. Automatic transmission
- C.D.I. Capacitive discharge ignition
- COMP. ... Complete
- D.C. Direct current
- EX. Exhaust
- G.F.C.I ... Ground fault circuit interruptor
- HEX. Hexagonal
- H.S.T. Hydrostatic transmission
- FR.Front
- IN.Inlet
- L (100L) .Link (100 Links)
- L.Left
- MMMillimeter
- MT.Manual Transmission
- P.T.O.Power take off
- R.Right
- RR.Rear
- STD.Standard
- T (22T) ...Tooth (22 Teeth)
- VVolt
- WWatt

How to check the part block and serial numbers



Models, parts catalogue codes and applicable serial numbers

• Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX200UH2	QH4	QH4	GCBDH-1000001~	BEA3Q A
	QX2	QX2		
	QX4	QX4		
	QX9	QX9		
	QXAG	QXAG		
	SX4	SX4		
	VSD9	VSD9		
	VXU1	VXU1		

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

BE A3Q A KC 十
 (A) (B)

Features of each type

- See the following table for the features of each type. (Items in brackets are optional)

Specifications		Model	GX200UH2							
		Type	QHQ4	QX2	QX4	QX9	QXAG	SX4	VSD9	VXU1
Crankshaft	20mm Ø Spline		●	●	●		●			
	19mm Ø Straight				●					●
	20mm Ø Straight						●			
	3/16" Tapered							●		
Oil alert unit			●	●	●	●	●	●	●	
Muffler cover			(●)		(●)	(●)		(●)	(●)	

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets () underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number:

Refers to the bulk part.

Marking code (fuel hose and general purpose hose)

Change code (Vinyl hose)

Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- | | | | | | |
|-------------|--|----------------|-------------|--------------|---------------|
| • Fuel hose | 2: Red outside braid
(3 mm inside dia. only) | • General hose | 1: Ash gray | • Vinyl hose | 1: Clear |
| | 5: Black inside braid | | 2: Ash gray | | 2: Black |
| | 3: Red (3 mm inside dia. only) | | 3: Black | | 3: Light red |
| | 4: Ash gray with red stripe
(3 mm inside dia. only) | | 5: Black | | 6: Light red |
| | 6: Black | | | | 7: Pale black |

Lengths:

- | | |
|---------------------|--|
| 001: 1 m (standard) | } Application or specification of some parts is not settled. |
| 003: 3 m | |
| 008: 8 m | |

I.D code: (fuel hose and general purpose hose)

- | | | | | |
|------------|--------------------|--------------------|-----------------------------|-----------------------------|
| 30: 3.0 mm | 50: 5.0 mm | 70: 7.0 mm | 11: 11 mm | 12: 12 (outside dia. 17) mm |
| 35: 3.5 mm | 55: 5.3 mm, 5.5 mm | 75: 7.3 mm, 7.5 mm | 91: 12 (outside dia. 15) mm | 14: 14 mm |
| 45: 4.5 mm | 65: 6.5 mm | 80: 8.0 mm | 92: 12 (outside dia. 16) mm | 17: 17 mm |

ID./OD. code: (vinyl hose)

- | | | | | |
|-------------------------|--------------------------|---------------------------|---------------------------|---------------------------|
| 01: ID. 2.9, OD. 6.8 mm | 12: ID. 5.0, OD. 7.0 mm | 21: ID. 8.0, OD. 9.0 mm | 37: ID. 11.0, OD. 15.0 mm | 50: ID. 16.0, OD. 19.0 mm |
| 03: ID. 3.0, OD. 6.0 mm | 10: ID. 5.0, OD. 8.0 mm | 23: ID. 8.0, OD. 12.0 mm | 38: ID. 12.0, OD. 13.0 mm | 55: ID. 17.5, OD. 20.5 mm |
| 05: ID. 3.5, OD. 6.5 mm | 11: ID. 5.0, OD. 9.0 mm | 25: ID. 9.0, OD. 11.0 mm | 39: ID. 12.0, OD. 14.0 mm | 60: ID. 22.0, OD. 27.0 mm |
| 07: ID. 4.0, OD. 7.0 mm | 14: ID. 6.0, OD. 9.0 mm | 27: ID. 9.0, OD. 13.0 mm | 40: ID. 12.0, OD. 16.0 mm | |
| 08: ID. 4.5, OD. 6.5 mm | 17: ID. 7.0, OD. 9.0 mm | 33: ID. 10.0, OD. 14.0 mm | 43: ID. 13.0, OD. 15.0 mm | |
| 09: ID. 4.5, OD. 8.0 mm | 19: ID. 7.0, OD. 11.0 mm | 36: ID. 11.0, OD. 13.0 mm | 45: ID. 14.0, OD. 18.0 mm | |

Hose type:

- 1: Fuel hose
- 3: Vinyl hose
- 5: General hose

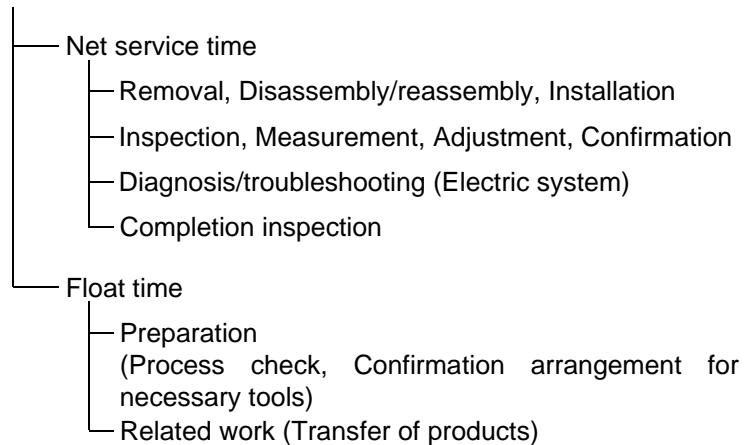
⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
 - Locations with little aging deterioration or breakage during normal use.
 - Service work that can be finished by one touch.
 - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
 - Products and parts whose location for installation differs according to its status of use and application.
- * When FRT is not presented, please calculate wages based on appropriate actual work time.

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

**Explanation of FRT by using an example
(The example may differ from the actual presented items)**

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
①	1111L1	④ (1, 3, 4, 7) VALVE, INTAKE4.1	②
②		• NOTE: OHV type ⑥	⑦
③	1111L1A	• Includes: Engine removal and installation One head (intake all) add1.4 ⑤	

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

- ④ Indicating the intake valve replacement and FRT4.1.
- ⑤ Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

- ⑥ Indicating work condition or application condition of the service item.
- ⑦ Indicating work contents that are included in the service item.
- ⑧ Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

**How to refer to the service item by using the sample
(intake valve replacement)**

Open to the page of the block where the intake valve's spare part illustration is shown.



Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

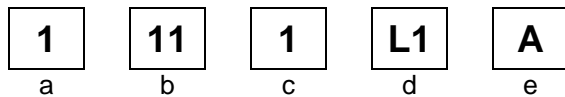
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111L1	VALVE, INTAKE	4.1
	.	.	.
	.	.	.

+
Mark indicated at the last line.

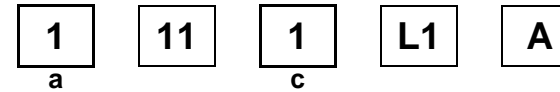
Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION			

• LON code system



- a) Category code..... Engine
- b) Location/function code..... Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
..... Intake valve
(No regular rule of code)
- e) Additional code One head (intake all)
(No regular rule of code)



a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts
Removal/Installation, Adjustment, Inspection/Measurement, Overhaul, Other work

E: Engine, T: Transmission, D: Drive system, B: Body and related parts

• Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 product	0.3
	1163A0	CONTROL, THROTTLE/GOVERNOR-ADJUSTMENT	0.3
	3113A2	CARBURETOR IDLE-ADJUSTMENT	0.2

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1105A0	ENGINE OIL-INSPECTION	0.1
	3115A2	CARBURETOR FLOAT LEVEL-MEASUREMENT	0.2

• Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	3112A0	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.6

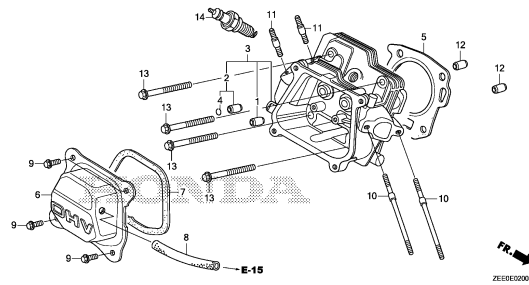
• Other work

	LON	DESCRIPTION	FRT
E	1101E1	ENGINE OIL-CHANGE INCLUDES: Engine oil-inspection	0.2
	3120A0	AIR CLEANER-CLEANING INCLUDES: Air cleaner-inspection	0.1
	3130A0	SPARK ARRESTER-CLEANING INCLUDES: Spark arrester-inspection	0.2
	6140A0	SPARK PLUG-ADJUSTMENT/CLEANING INCLUDES: Spark plug check NOTE: For 1 product	0.1

ENGINE GROUP

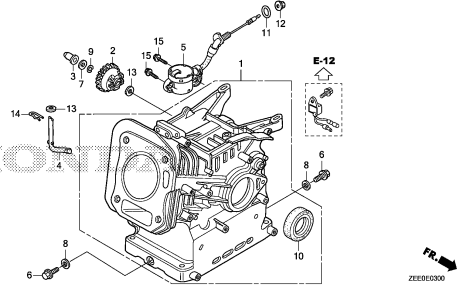
E-2

CYLINDER HEAD



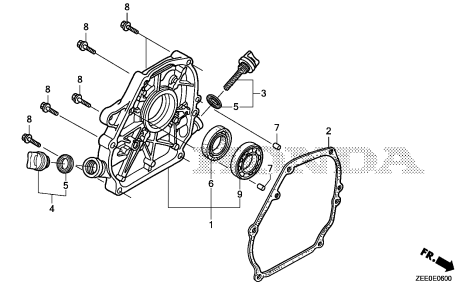
E-3

CYLINDER BARREL



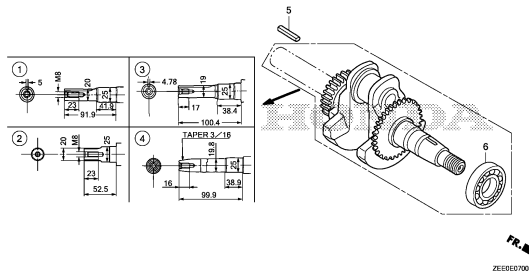
E-6

CRANKCASE COVER



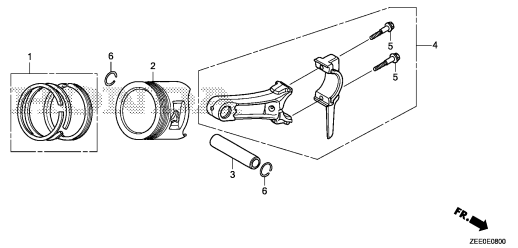
E-7

CRANKSHAFT



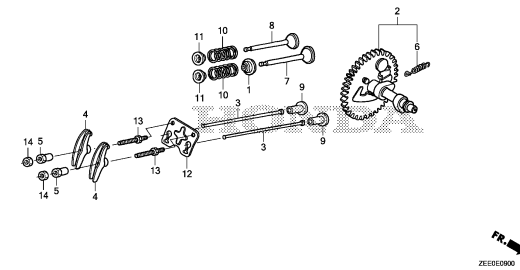
E-8

PISTON



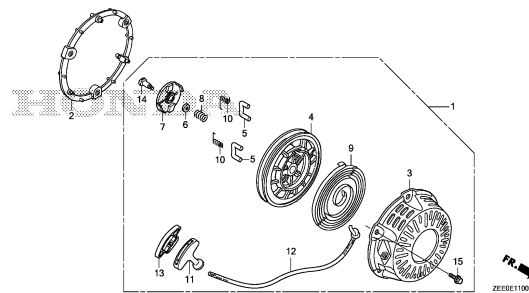
E-9

CAMSHAFT



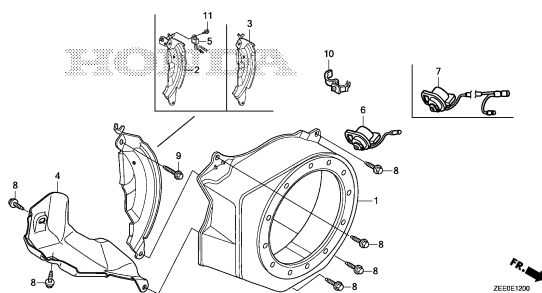
E-11

RECOIL STARTER



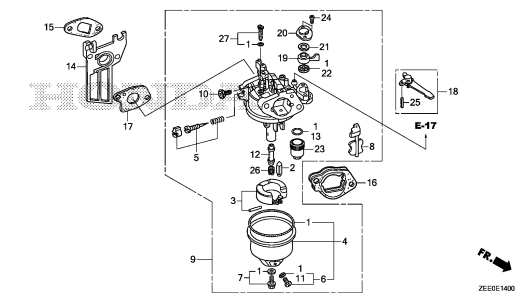
E-12

FAN COVER



E-14

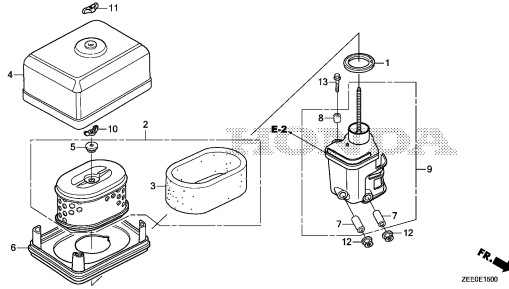
CARBURETOR



ENGINE GROUP

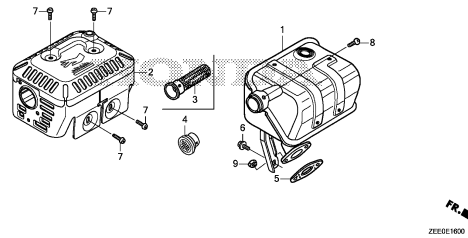
E-15

AIR CLEANER



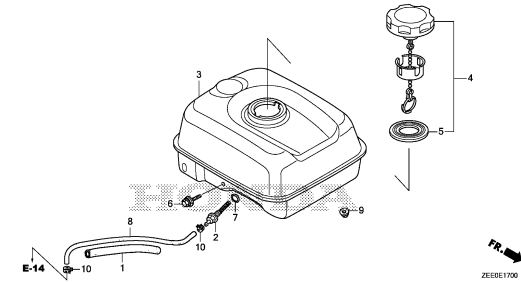
E-16

MUFFLER



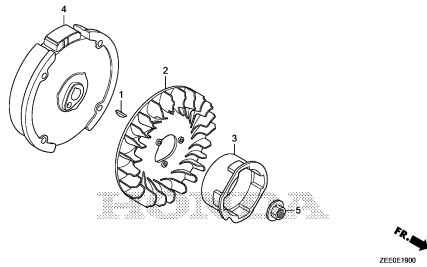
E-17

FUEL TANK



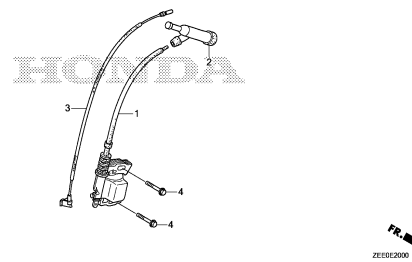
E-19

FLYWHEEL



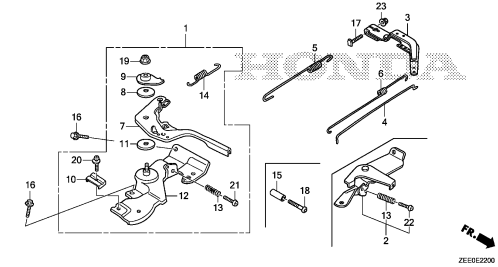
E-20

IGNITION COIL



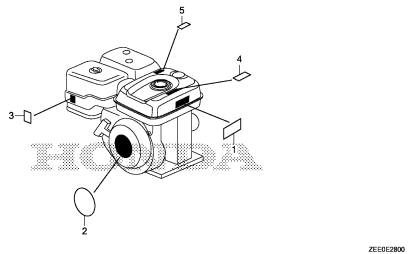
E-22

CONTROL



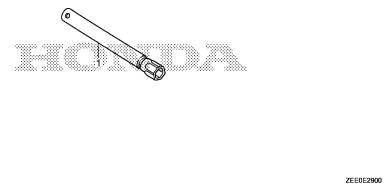
E-28

LABEL



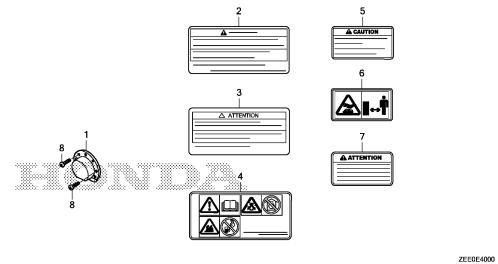
E-29

TOOL



E-40

OTHER PARTS

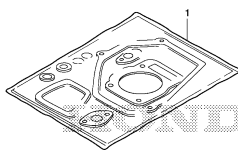


2

ENGINE GROUP

EOP-1

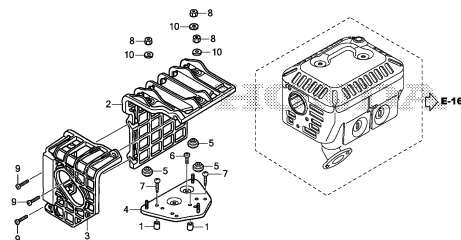
GASKET KIT



ZEEB00100

EOP-2

MUFFLER COVER

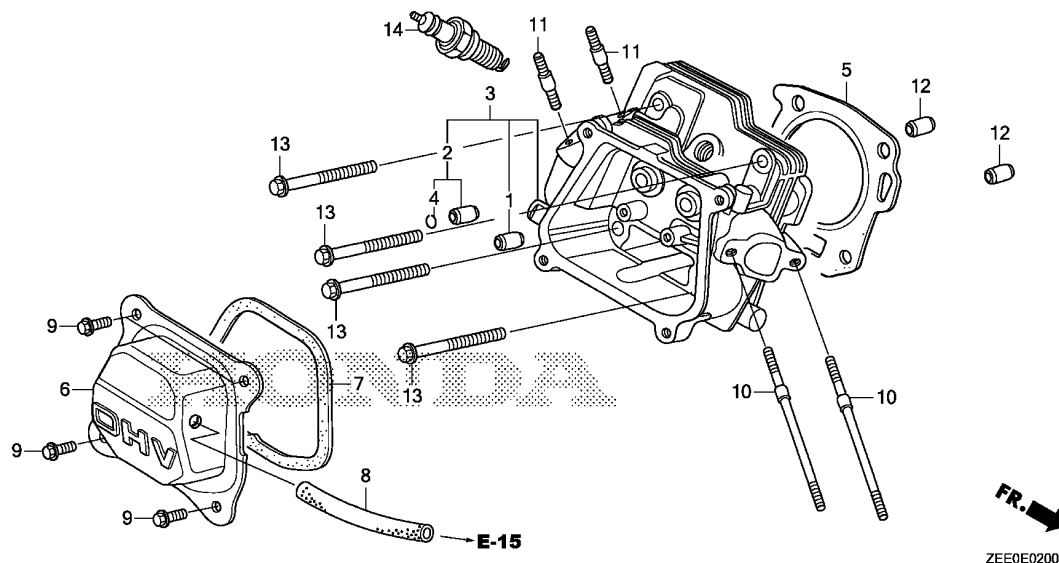


ZEEB00200

2

E-2

CYLINDER HEAD



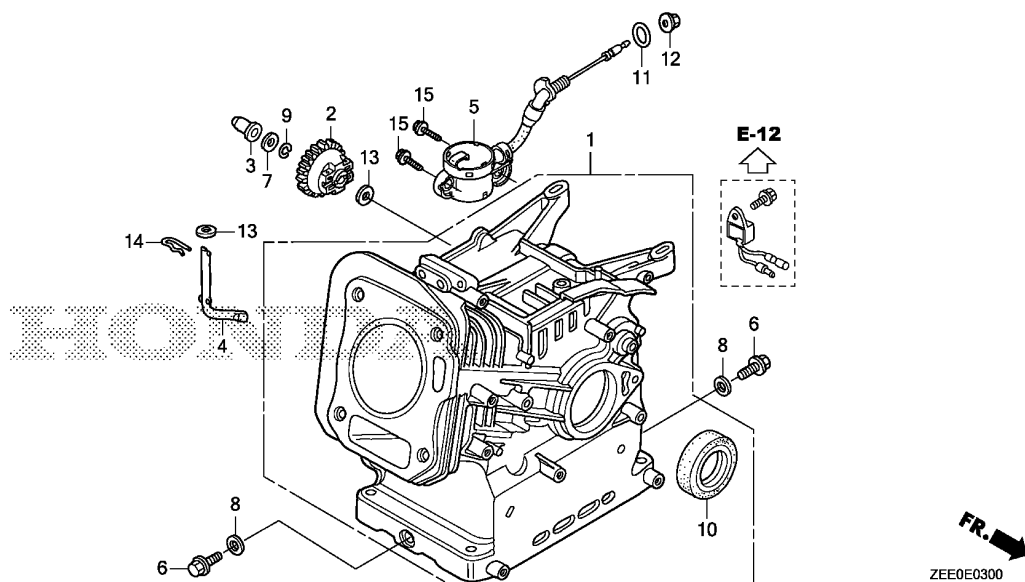
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111E9	GUIDE, INTAKE VALVE	1.0
		.INCLUDES: Valve clearance adjustment	
	1111E9E	.Replace intake and exhaust all add	0.3
2	1111E8	GUIDE, EXHAUST VALVE	1.0
		.INCLUDES: Valve clearance adjustment	
	1111E8E	.Replace intake and exhaust all add	0.3
3	1111N3	HEAD, CYLINDER	1.1
5	1111N4	GASKET, CYLINDER HEAD	0.7
6		(7)	
	1111D5	CYLINDER HEAD COVER AND/OR PACKING	0.1
8	1111K5	TUBE, BREATHER	0.1
14	6141C1	PLUG, SPARK	0.1
		.INCLUDES: Spark plug check	

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	12204-Z1T-305	GUIDE, IN. VALVE(O.S.)	1			
	12204-ZE1-306	1			
2	12205-ZE1-315	GUIDE, EX. VALVE(O.S.)	1			
3	12210-ZCW-405	HEAD COMP., CYLINDER	1			
4	12216-ZE5-300	CLIP, VALVE GUIDE	1			
5	12251-ZL0-003	GASKET, CYLINDER HEAD (NIPPON LEAKLESS)	1			
6	12310-Z4M-010	COVER COMP., HEAD	(1)			
	12310-ZDA-000	1			
7	12312-Z1T-701	PACKING, HEAD COVER (NINGBO SIL GASKET)	1			
	12391-ZE1-000	PACKING, HEAD COVER	1			
8	15721-ZH8-000	TUBE, BREATHER	1			
9	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	4			
10	90043-ZDK-000	BOLT, STUD, 6X112	2			
11	90047-ZDK-000	BOLT, STUD, 8X32	2			
12	94301-10160	DOWEL PIN, 10X16	2			
13	95701-08060-00	BOLT, FLANGE, 8X60	4			
14	98079-55846	PLUG, SPARK(BPR5ES)(NGK)	(1)			
	98079-55855	PLUG, SPARK(W16EPR-U)(DENSO)	(1)			
	98079-55876	PLUG, SPARK(BPR5ES)(NGK)	(1)			
	98079-56846	PLUG, SPARK(BPR6ES)(NGK)	1			
	98079-56855	PLUG, SPARK(W20EPR-U)(DENSO)	1			
	98079-56876	PLUG, SPARK(BPR6ES)(NGK)	(1)			



E-3

CYLINDER BARREL

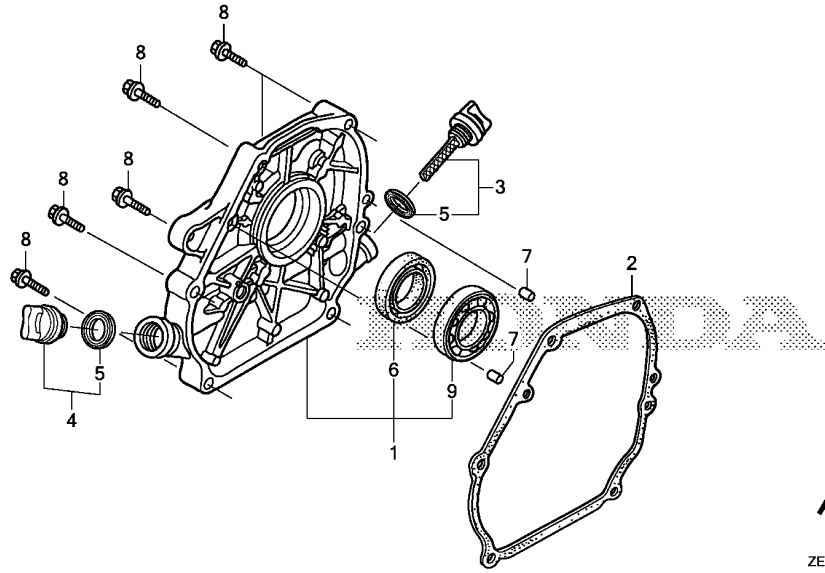


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A1	BARREL ASSEMBLY, CYLINDER	2.1
2	1161C4	GOVERNOR ASSEMBLY	0.8
3	1161B6	SLIDER, GOVERNOR	0.7
4	1161B4	SHAFT, GOVERNOR ARM	1.7
5	6151E8	SWITCH, OIL LEVEL	0.8
10	1101E4	OIL SEAL, CRANKSHAFT :FRONT	0.6

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	12000-Z4V-435	BARREL ASSY., CYLINDER	1		----- QHQ4	
	12000-Z4V-436	BARREL ASSY., CYLINDER (OIL ALERT)	1		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
2	16510-ZDL-000	GOVERNOR ASSY.	1			
3	16531-Z1T-000	SLIDER, GOVERNOR	1			
4	16541-Z1T-000	SHAFT, GOVERNOR ARM	1			
5	35480-ZOT-003	SWITCH ASSY., OIL LEVEL	1		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
6	90131-ZE1-000	BOLT, DRAIN PLUG	2			
7	90451-Z1T-000	WASHER, THRUST, 6MM	1			
8	90601-ZE1-000	WASHER, DRAIN PLUG, 10.2MM	2			
9	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1			
10	91201-ZOT-801	OIL SEAL, 25X41X6(NOK)	1			
	91202-YAO-P01	OIL SEAL, 25X41X6(ARAI)	1			
	91202-Z1T-003		1			
11	91353-671-004	O-RING, 14MM(NOK)	1		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
	91353-Z7E-003	O-RING, 14MM	1		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
12	94050-10000	NUT, FLANGE, 10MM	1		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
13	94101-06800	WASHER, PLAIN, 6MM	2			
14	94251-08000	PIN, LOCK, 8MM	1			
15	95701-06012-00	BOLT, FLANGE, 6X12	2		----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	

E-6

CRANKCASE COVER

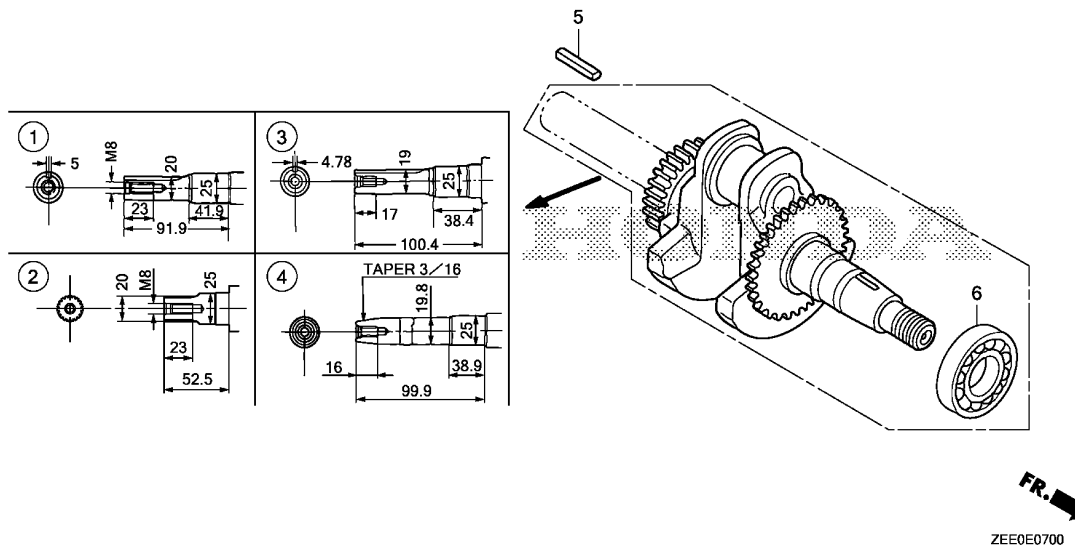


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F1	COVER, CRANKCASE	0.5
2	1101E9	PACKING, CRANKCASE COVER	0.5
6	1101E5	OIL SEAL, CRANKSHAFT :REAR ...	0.3
9	1101A8	BEARING, CRANKSHAFT	0.7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 200 UH2			
1	11300-Z4M-640	COVER ASSY., CRANKCASE	1		----- QHQ4,QX2,QX4,QX9,QXAG,VSD9,VXU1	
	11300-Z4M-630	1		----- SX4	
2	11381-Z1T-701	PACKING, CASE COVER (NINGBO SIL GASKET)	1			
	11381-ZH8-801	PACKING, CASE COVER (NON ASBESTOS)	1			
3	15600-Z0T-810	CAP ASSY., OIL FILLER(GAUGE) (GRAY)	(1)			
	15600-Z1T-000	CAP ASSY., OIL FILLER	1			
4	15600-Z0T-820	CAP ASSY., OIL FILLER(BLACK)	(1)			
	15600-Z1T-600	CAP ASSY., OIL FILLER	1			
5	15625-Z0T-800	PACKING, OIL FILLER CAP	(2)			
	15625-Z1T-000	2			
6	91201-Z0T-801	OIL SEAL, 25X41X6(NOK)	1			
	91202-YA0-P01	OIL SEAL, 25X41X6(ARAI)	1			
	91202-Z1T-003	1			
7	94301-08140	DOWEL PIN, 8X14	2			
8	95701-08032-00	BOLT, FLANGE, 8X32	6			
9	96100-62050-00	BEARING, RADIAL BALL, 6205 ..	1			

E-7

CRANKSHAFT

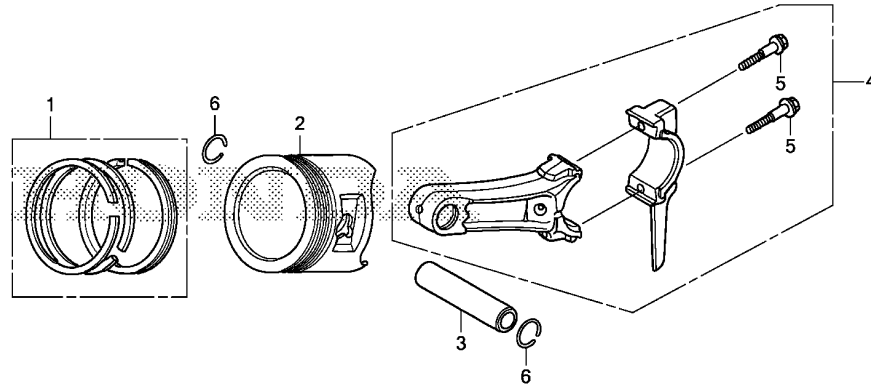


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3,4)	
1101U9		CRANKSHAFT(A)	1.7
6	1101A4	BEARING, CRANKSHAFT :FRONT ...	1.7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 200 UH2			
1	13310-ZCW-900	CRANKSHAFT COMP.	1		SX4	
2	13310-ZCW-960	CRANKSHAFT COMP.	1		QHQ4, QX2, QX4, QXAG	
3	13310-ZEE-960	CRANKSHAFT COMP.	1		QX9	
	13310-ZCW-970	1		VXU1	
4	13310-ZEE-970	CRANKSHAFT COMP.	1		VSD9	
5	90745-ZE1-600	KEY, 4.78X4.78X38	1		QX2, QX4, QX9, QXAG	
	90741-883-810	KEY, 5X5X33(YELLOW)	1		SX4	
6	91001-Z1T-003	BEARING, RADIAL BALL, 6205 (NSK)	1			

E-8

PISTON



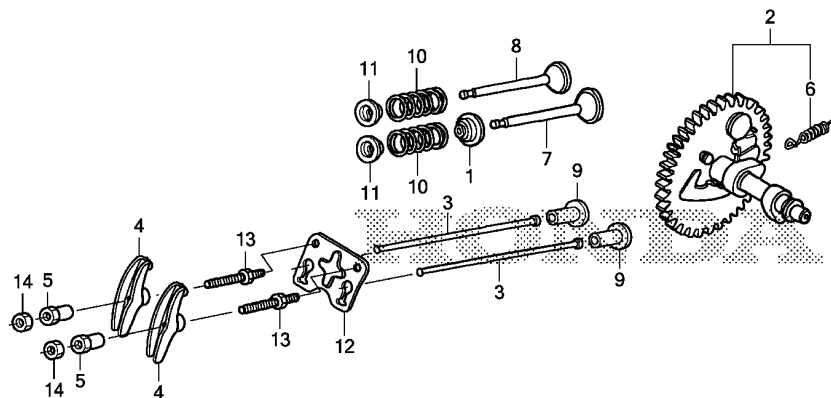
FR. →
ZEE0E0800

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111J4	RING SET, PISTON	1.4
2	1101W9	PISTON	1.4
3	1101X0	PIN, PISTON	1.3
4	1101F3	ROD, CONNECTING	1.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	13010-Z1V-931	RING SET, PISTON(STD.) (TPR) -	1		
	13010-Z1V-932	RING SET, PISTON(STD.) (RIKEN)	1		
	13011-Z1V-931	RING SET, PISTON(0.25) (TPR) -	(1)		
	13011-Z1V-932	RING SET, PISTON(0.25) (RIKEN)	(1)		
	13012-Z1V-931	RING SET, PISTON(0.50) (TPR) -	(1)		
	13012-Z1V-932	RING SET, PISTON(0.50) (RIKEN)	(1)		
	13013-Z1V-931	RING SET, PISTON(0.75) (TPR) -	(1)		
	13013-Z1V-932	RING SET, PISTON(0.75) (RIKEN)	(1)		
2	13101-ZCW-000	PISTON(STD.)	1		
	13102-ZCW-000	PISTON(0.25)	(1)		
	13103-ZCW-000	PISTON(0.50)	(1)		
	13104-ZCW-000	PISTON(0.75)	(1)		
3	13111-Z1T-000	PIN, PISTON	1		
	13111-Z4M-000	(1)		
	13111-ZDK-003	1		
4	13200-Z1T-305	ROD ASSY., CONNECTING (UNDER SIZE)	(1)		
	13200-Z1T-600	ROD ASSY., CONNECTING(JLH) ..	1		
	13200-Z1T-610	ROD ASSY., CONNECTING	1		
5	90001-Z1T-000	BOLT, CONNECTING ROD	2		
6	90551-ZE1-000	CLIP, PISTON PIN, 18MM	2		

E-9

CAMSHAFT

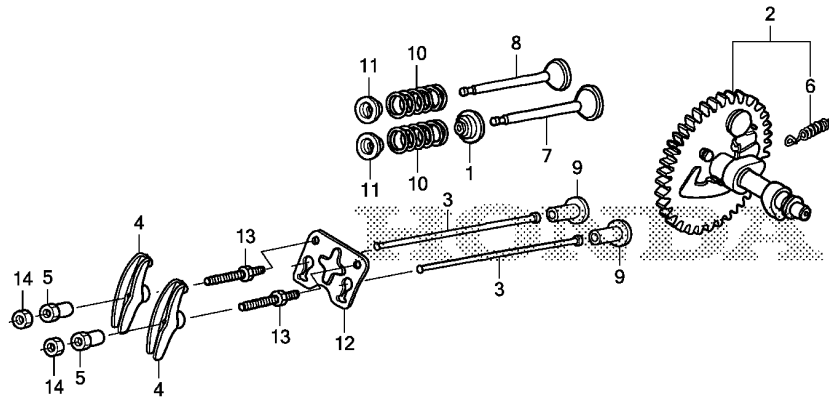


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K2	SEAL, INTAKE VALVE STEMINCLUDES: Valve clearance adjustment	0.7
2	1111C2	CAMSHAFTINCLUDES: Valve clearance adjustment	0.7
3	1111L6	ROD, PUSH :INTAKEINCLUDES: Valve clearance adjustment	0.3
	1111L7	ROD, PUSH :EXHAUSTINCLUDES: Valve clearance adjustment	0.3
	1111L8	ROD, PUSH :BOTHINCLUDES: Valve clearance adjustment	0.3
4	1111A2	ARM, ROCKER :INTAKEINCLUDES: Valve clearance adjustment .NOTE: Same time for two units	0.3
	1111A1	ARM, ROCKER :EXHAUSTINCLUDES: Valve clearance adjustment .NOTE: Same time for two units	0.3
+ 7	1111L1	VALVE, INTAKE	0.8

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	12209-Z4M-801	SEAL, VALVE STEM	(1)			
	12209-ZH8-003	1			
2	14100-ZL0-000	CAMSHAFT ASSY.	1		----- QHQ4,QX2,QX4,QXAG, SX4,VXU1	
	14100-Z0V-820	CAMSHAFT ASSY.(TH)	1		----- QX9,VSD9	
3	14410-ZE1-010	ROD, PUSH	2		----- QHQ4,QX2,QX4,QXAG, SX4,VXU1	
	14410-Z4M-000	ROD COMP., PUSH	2		----- QX9,VSD9	
4	14431-Z1T-000	ARM, VALVE ROCKER	2			
	14431-ZE1-000	(2)			
5	14451-Z4M-000	PIVOT, ROCKER ARM	(2)			
	14451-Z7E-000	2			
6	14568-ZE1-000	SPRING, WEIGHT RETURN	1			
7	14711-ZF1-000	VALVE, IN.	1			
8	14721-ZE7-000	VALVE, EX.	1			
9	14731-ZL0-000	LIFTER, VALVE	2			
10	14751-ZF1-000	SPRING, VALVE	2			
11	14771-Z0T-900	RETAINER, VALVE SPRING	(2)			
	14771-Z1T-000	2			
12	14791-ZE1-010	PLATE, PUSH ROD GUIDE	1		----- QHQ4,QX2,QX4,QXAG, SX4,VXU1	
	14791-Z4M-000	1		----- QX9,VSD9	
13	90012-ZE0-010	BOLT, PIVOT, 8MM	2			
14	90206-ZE1-000	NUT, PIVOT ADJUSTING	2			

E-9

CAMSHAFT



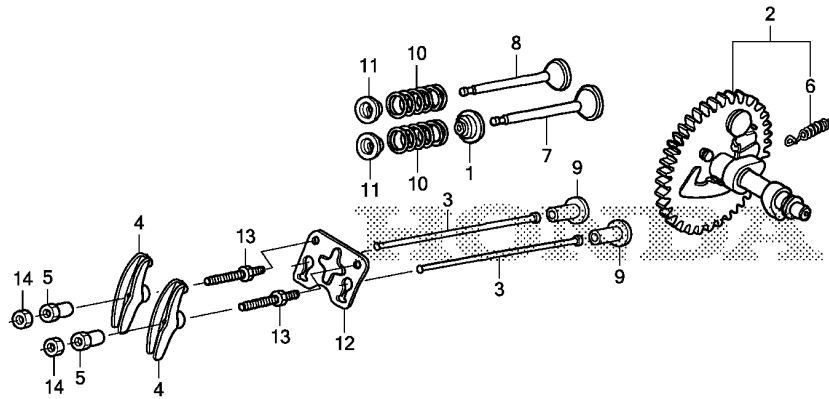
FR.
ZEE0E0900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7		.INCLUDES: Valve clearance adjustment and reface	
	1111L1E	.Replace intake and exhaust all add	0.1
8	1111L0	VALVE, EXHAUST	0.8
		.INCLUDES: Valve clearance adjustment and reface	
	1111L0E	.Replace intake and exhaust all add	0.1
9	1111L9	LIFTER, VALVE :INTAKE	0.7
		.INCLUDES: Valve clearance adjustment	
	1111M0	LIFTER, VALVE :EXHAUST	0.7
		.INCLUDES: Valve clearance adjustment	
	1111M1	LIFTER, VALVE :BOTH	0.7
		.INCLUDES: Valve clearance adjustment	
10	1111P3	SPRING, VALVE :INTAKE	0.8
		.INCLUDES: Valve clearance adjustment	
	1111P4	SPRING, VALVE :EXHAUST	0.8
		.INCLUDES: Valve clearance adjustment	
+		Valve clearance adjustment	

2

E-9

CAMSHAFT



Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
----------	-------------------------------	-------------	--------

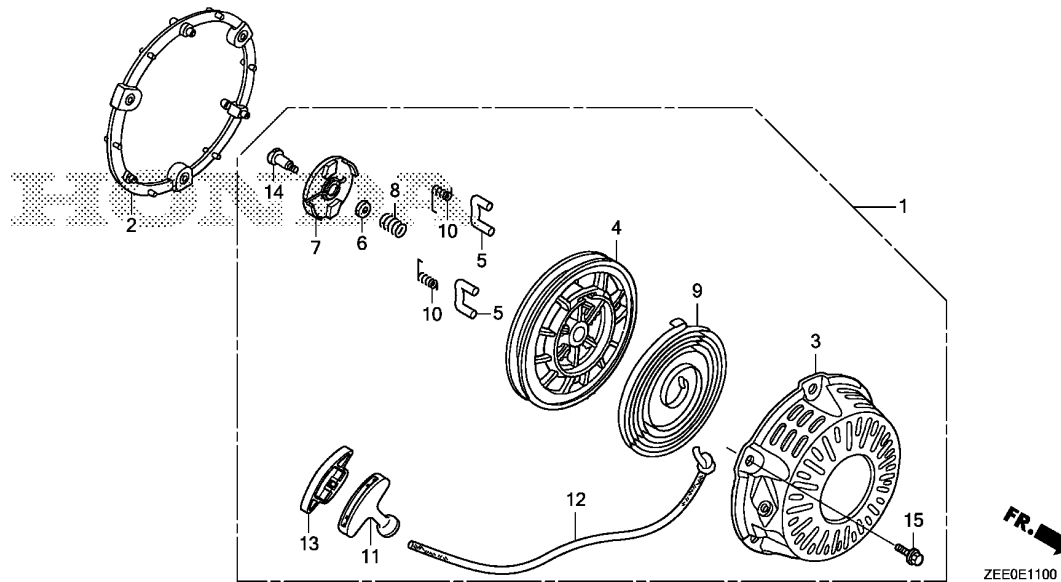
+10		.NOTE: Same time for two units	
-----	--	--------------------------------	--

FR. →
ZEE0E0900

2

E-11

RECOIL STARTER

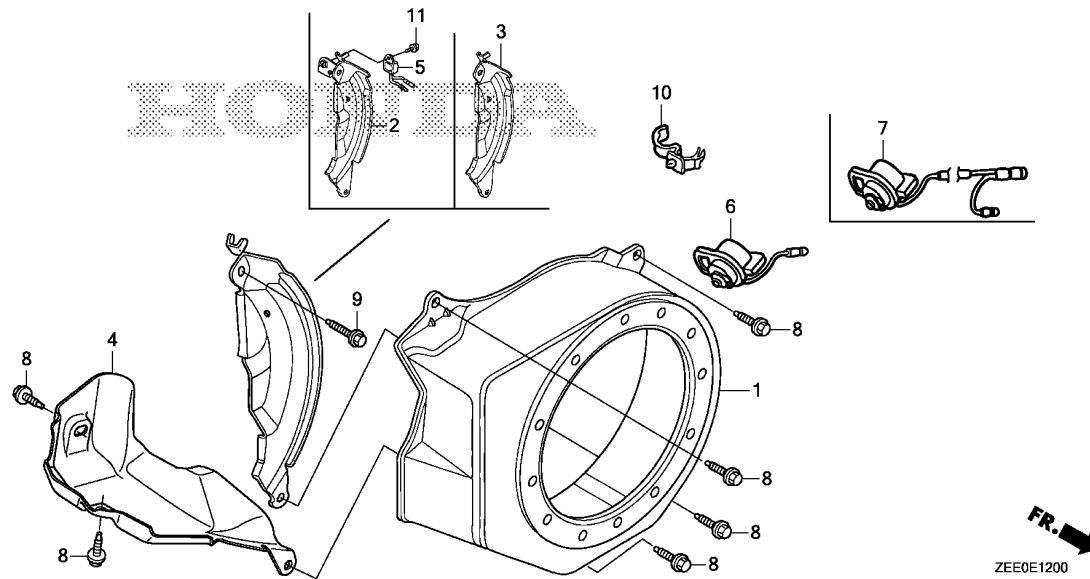


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL	0.1
4	1121B1	REEL, RECOIL STARTER	0.3
5	1121B0	(10) STARTER RATCHET AND/OR SPRING .NOTE: Same time for two units (8)	0.3
7	1121A4	GUIDE, RATCHET	0.3
9	1121B7	SPRING, RECOIL STARTER RETURN	0.3
11	1121A3	GRIP, RECOIL STARTER	0.1
12	1121B3	ROPE, RECOIL STARTER	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	28400-Z4M-801ZB	STARTER ASSY., RECOIL	1		
		R280.....POWER RED	1		
	28400-Z4M-801ZD	*NH1*.....BLACK	1	-----	QX2,QX4,SX4,VXU1
2	28405-ZCW-000ZA	SPACER, RECOIL STARTER MOUNTING	1		
		R280.....POWER RED	1		
	28405-ZLO-000ZD	*R280*.....POWER RED	(1)		
	28405-ZCW-000ZB	*NH1*.....BLACK	1	-----	QX2,QX4,SX4,VXU1
	28405-ZLO-000ZA	*NH1*.....BLACK	(1)	-----	QX2,QX4,SX4,VXU1
3	28410-Z4M-003ZB	CASE COMP., RECOIL STARTER	1		
		R280.....POWER RED	1		
	28410-Z4M-003ZD	*NH1*.....BLACK	1	-----	QX2,QX4,SX4,VXU1
4	28421-Z1T-702	REEL, RECOIL STARTER (BLACK)	1		
5	28422-Z1T-701	RATCHET, STARTER	2		
6	28431-ZH8-801	PLATE, FRICTION	1		
7	28433-Z1T-702	GUIDE, RATCHET	1		
8	28441-ZH8-801	SPRING, FRICTION	1		
9	28442-ZH8-003	SPRING, RECOIL STARTER	1		
10	28443-Z1T-701	SPRING, RETURN	2		
11	28461-Z4M-003	KNOB, RECOIL STARTER	1		
12	28462-ZH8-003	ROPE, RECOIL STARTER	1		
13	28463-Z4M-003	KNOB, REINFORCEMENT	1		
14	90003-ZH8-801	SCREW, SETTING	1		
15	95701-06018-00	BOLT, FLANGE, 6X18	3		

E-12

FAN COVER

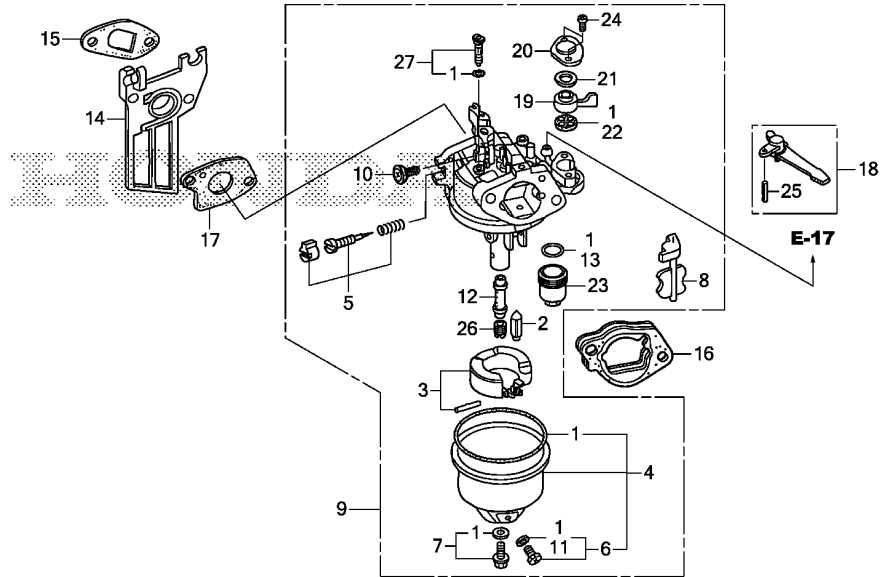


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G8	COVER, ENGINE COOLING FAN (2)	0.2
3	1121A7	PLATE, SIDE	0.4
4	4141E3	SHROUD, ENGINE	0.1
5	6151A0	ALERT UNIT, ENGINE OIL	0.1
6	6151D9	SWITCH, ENGINE STOP	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	19610-Z4M-000ZA	COVER COMP., FAN	(1)		
	R280POWER RED	1		
	19610-ZCW-000ZA	*R280*.....POWER RED	1		
	19610-Z4M-000ZB	*NH1*.....BLACK	(1)	----- QX2,QX4,SX4,VXU1	
	19610-ZCW-000ZB	*NH1*.....BLACK	1	----- QX2,QX4,SX4,VXU1	
2	19611-Z4M-810	PLATE COMP., SIDE(OIL ALERT)	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
3	19612-Z4M-000	PLATE, SIDE(STD.)	1	----- QHQ4	
4	19631-Z1T-010	SHROUD	1		
5	34150-ZH7-023	ALERT UNIT, OIL	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
6	35120-Z0D-V81	SWITCH ASSY., ENGINE STOP ...	1	----- QHQ4	
	35120-Z0T-821	SWITCH ASSY., ENGINE STOP	(1)	----- QHQ4	
	(TOYO DENSO)				
	35120-Z0T-822	SWITCH ASSY., ENGINE STOP	1	----- QHQ4	
	(MINDA)				
7	35120-Z0T-831	SWITCH ASSY., ENGINE STOP	(1)	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
	(TOYO DENSO)				
	35120-Z0T-832	SWITCH ASSY., ENGINE STOP	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
	(MINDA)				
	36100-ZF6-P82	SWITCH ASSY., ENGINE STOP ...	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
8	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	6		
9	90022-888-010	BOLT, FLANGE, 6X20(CT200) ...	1		
10	90601-Z1T-003	CLIP, HARNESS	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	
11	95701-06008-00	BOLT, FLANGE, 6X8	1	----- QX2,QX4,QX9,QXAG,SX4,VSD9,VXU1	

E-14

CARBURETOR



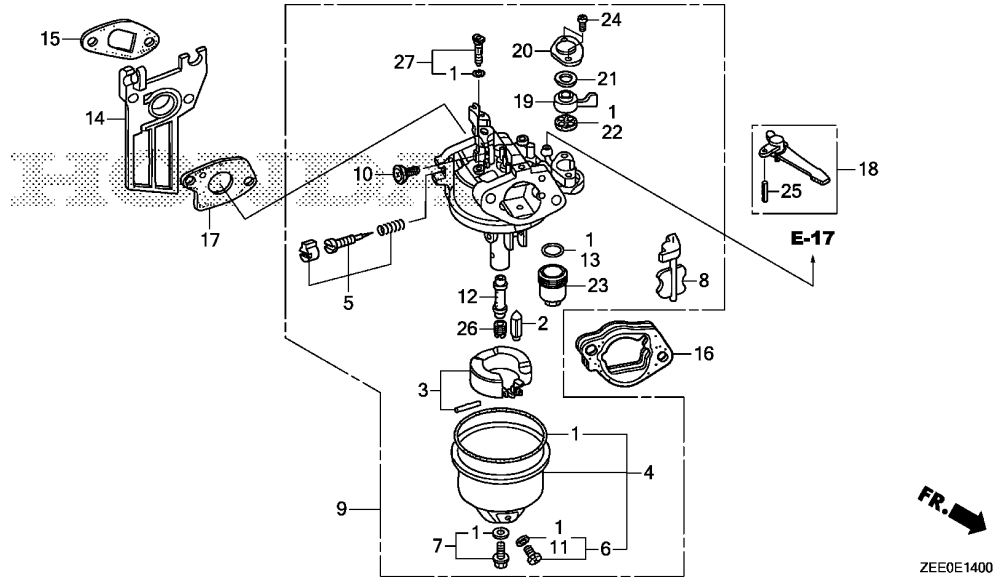
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111B1	GASKET SET, CARBURETOR	0.3
2	3111E1	FLOAT VALVE SET AND/OR FLOAT SET	0.3
4	3111A3	FLOAT CHAMBER SET AND/OR GASKET	0.2
5	3111D7	SCREW SET, PILOT	0.2
9	3111F3	CARBURETOR	0.3
13	3101L6	PACKING, FUEL STRAINER CUP ... (15)	0.2
14	3111C0	CARBURETOR INSULATOR AND/OR PACKING	0.2
16	3111D9	SPACER, CARBURETOR	0.1
17	3111C8	PACKING, CARBURETOR	0.2
18	8101F9	LEVER, CARBURETOR CHOKE (19,20,21)	0.2
22	3101C5	PACKING, FUEL COCK	0.1
26	3111C3	JET, MAIN	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 200 UH2			
1	16010-Z1T-WA1	GASKET SET	1			
2	16011-ZE0-005	VALVE SET, FLOAT	1			
3	16013-Z0S-B01	FLOAT SET	1			
4	16015-Z1T-WA1	CHAMBER SET, FLOAT	1			
5	16016-Z1E-V21	SCREW SET	1			
6	16024-Z1T-WA1	SCREW SET, DRAIN	1			
7	16028-Z1T-WA1	SCREW SET	1			
8	16044-Z4M-911	CHOKE SET	1			
9	16100-ZCW-WA1	CARBURETOR ASSY.(BEA3Q A) ...	1			
10	16124-ZE0-005	SCREW, THROTTLE STOP	1			
11	16141-Z0S-003	WASHER, PLAIN(6.2X10.7 DRAIN)	1			
12	16166-ZDL-WC1	NOZZLE, MAIN	1			
13	16173-001-004	O-RING	1			
14	16211-ZCW-000	INSULATOR, CARBURETOR	1			
15	16212-Z1T-701	PACKING, INSULATOR	1			
		(NINGBO SIL GASKET)	1			
	16212-ZH8-800	PACKING, INSULATOR	1			
16	16220-ZE1-020	SPACER COMP., CARBURETOR	1			
17	16221-Z1T-701	PACKING, CARBURETOR	1			
		(NINGBO SIL GASKET)	1			
	16221-ZH8-801	PACKING, CARBURETOR	1			
18	16610-Z1T-000	LEVER COMP., CHOKE(STD.)	1			
	16610-ZE1-000	(1)			
19	16953-ZDK-003	LEVER, COCK	1			
20	16954-ZE1-812	PLATE, LEVER SETTING	1			



E-14

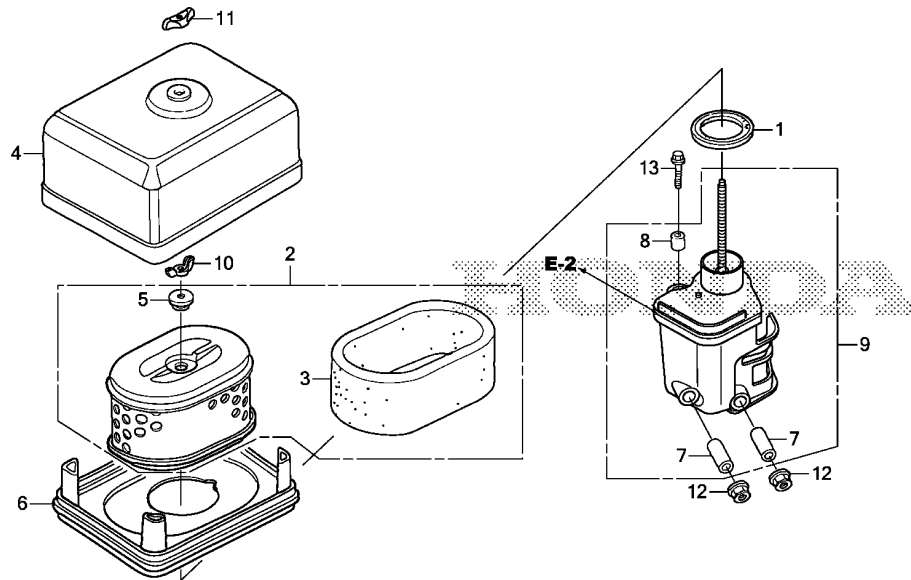
CARBURETOR



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 200 UH2			
21	16956-ZE1-811	SPRING, COCK LEVER	1			
22	16957-ZE1-812	PACKING, FUEL COCK	1			
23	16967-ZE0-811	CUP, FUEL STRAINER	1			
24	93500-03006-1H	SCREW, PAN, 3X6	2			
25	94305-20122	PIN, SPRING, 2X12	1			
26	99101-ZDK-0700	JET, MAIN, #70	(1)			
	99101-ZDK-0720	JET, MAIN, #72	(1)			
	99101-ZDK-0750	JET, MAIN, #75	1			
27	99204-ZE0-0380	JET SET, PILOT, #38	1			

E-15

AIR CLEANER

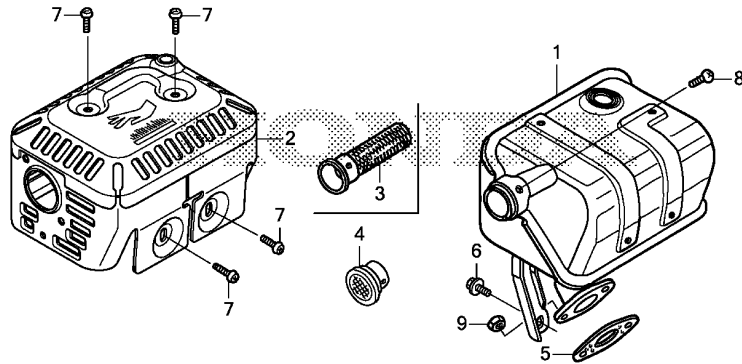


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW	0.1
2	3121B8	ELEMENT, AIR CLEANER	0.1
		.INCLUDES: Air cleaner element -inspection	
3	3121C1	FILTER, OUTER	0.1
		.INCLUDES: Outer filter-inspection	
6	3121D6	NOSE, SILENCER	0.1
9	3121B4	ELBOW, AIR CLEANER	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	16271-ZE1-000	PACKING, ELBOW	1			
2	17210-Z1T-A11	ELEMENT, AIR CLEANER	1			
3	17218-Z1T-A11	FILTER, OUTER	1			
4	17231-Z1T-930	COVER, AIR CLEANER	1			
5	17232-Z1V-601	GROMMET, AIR CLEANER	1			
6	17235-ZCW-930	NOSE, SILENCER	1			
7	17238-ZE7-010	COLLAR, AIR CLEANER	2			
8	17239-ZE1-000	COLLAR B, AIR CLEANER	1			
9	17410-Z1T-930	ELBOW COMP., AIR CLEANER	1			
10	90201-Z1T-601	NUT, TOOL BOX SETTING (ZHEJIANG HENGB0)	1			
11	90300-Z4M-800	NUT, AIR CLEANER	1			
12	94050-06000	NUT, FLANGE, 6MM	2			
13	95701-06020-00	BOLT, FLANGE, 6X20	1			

E-16

MUFFLER



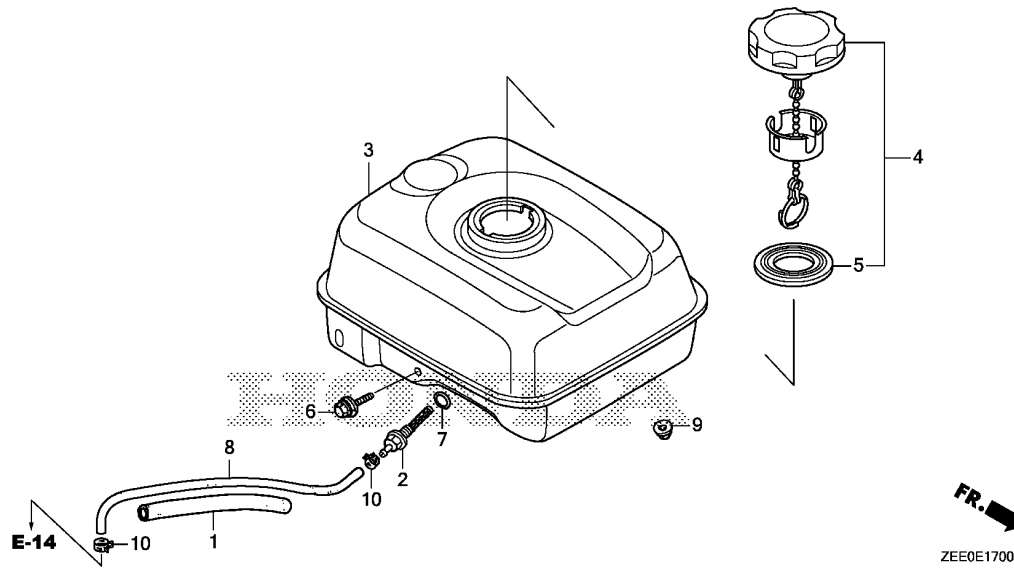
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C5	MUFFLER, EXHAUST	0.1
2	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.1
3	3131A1	ARRESTER, SPARK	0.2
		.INCLUDES: Spark arrester check	
5	3131B4	GASKET, EXHAUST MUFFLER	0.1

2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	18310-Z4V-010	MUFFLER COMP.	1		
2	18320-Z4V-000	PROTECTOR COMP., MUFFLER	(1)		
3	18355-ZL0-000	ARRESTER, SPARK	(1)		
4	18361-ZL0-000	NETTING, WIRE FLANGE	1	----- QX9,VSD9	
5	18381-Z0T-801	GASKET, MUFFLER	(1)		
	18381-Z1T-003	GASKET, MUFFLER (GUANGZHOU LEAKLESS)	1		
	18381-Z1T-701	GASKET, MUFFLER (NINGBO SIL GASKET)	1		
6	90016-ZE1-000	BOLT, FLANGE, 6X13(CT200) ...	1		
7	90050-ZE1-000	SCREW, TAPPING, 5X8	4		
8	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)		
	90056-ZL0-000	1	----- QX9,VSD9	
9	94001-08000-0S	NUT, HEX., 8MM	2		

E-17

FUEL TANK

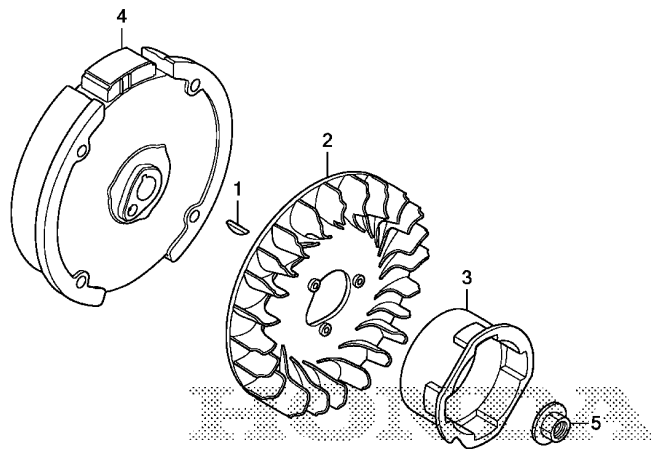


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(7)	
3101H6		JOINT, FUEL STRAINER	0.2
3101H7		TANK, FUEL	0.3
3101F1		TUBE, FUEL TANK	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	16854-ZH8-000	RUBBER, SUPPORTER(107MM)	1			
2	16955-Z1T-010	JOINT, FUEL TANK	1			
	16955-ZE1-010	(1)			
3	17510-Z1T-930ZA	TANK COMP., FUEL				
		NH31.....MCKINLEY WHITE	1			
	17510-Z1T-930ZB	*NH1*.....BLACK	1		----- QX2,QX4,SX4,VXU1	
4	17620-Z4H-900	CAP COMP., FUEL FILLER	1			
5	17631-Z0T-801	PACKING, FUEL FILLER CAP (39X62X3)(RADICON)	1			
6	90004-ZCW-000	BOLT, FLANGE, 6X34	1			
	90004-ZLO-003	(1)			
7	91353-671-004	O-RING, 14MM(NOK)	1			
8	91424-Z4M-003	TUBE, FUEL, 4.5X145(FKM)	1			
9	94050-06000	NUT, FLANGE, 6MM	2			
10	95002-40800-08	CLAMP, TUBE(D8)	2			

E-19

FLYWHEEL



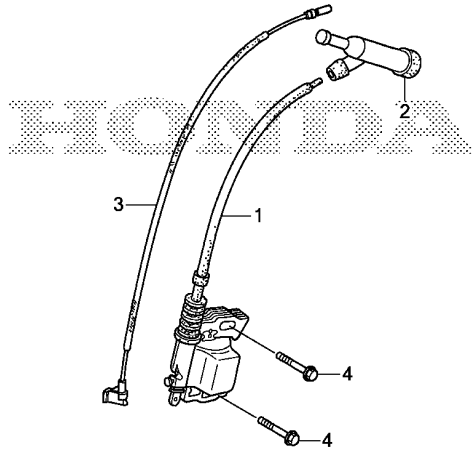
FR. →
ZEE0E1900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1141G7	FAN, ENGINE COOLING	0.2
3	1121A9	PULLEY, RECOIL STARTER	0.2
4	2161B5	FLYWHEEL	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1			
2	19511-Z1T-000	FAN, COOLING	1			
	19511-ZE1-000	(1)			
3	28451-Z4V-003	PULLEY, STARTER	(1)			
	28451-ZCW-700	1			
4	31110-Z1V-003	FLYWHEEL COMP.(MAHLE)	1			
5	90201-Z0T-800	NUT, SPECIAL, 14MM	(1)			
	90201-Z1T-000	1			

E-20

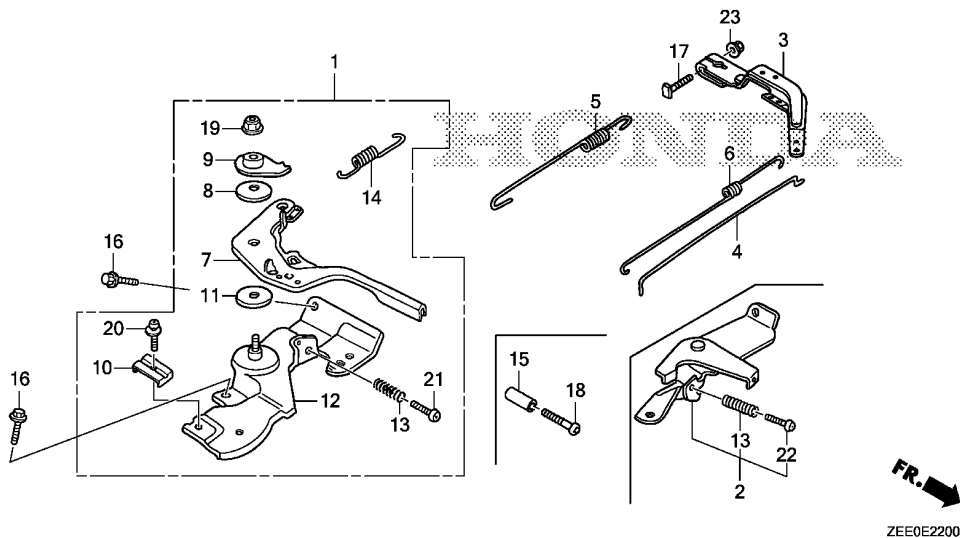
IGNITION COIL



FR. →
ZEE0E2000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A5	COIL, IGNITION(ONE)	0.5
2	6141B8	TERMINAL, HIGH TENSION	0.1
3	6111B3	CORD, STOP SWITCH	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	30500-Z1T-601	COIL ASSY., IGNITION(TOYO) ..	1			
	30500-Z1T-701	COIL ASSY., IGNITION(KOKUSAN)	1			
2	30700-Z1T-601	CAP ASSY., NOISE SUPPRESSOR				
		(TOYO)	1			
	30700-Z1T-701	CAP ASSY., NOISE SUPPRESSOR				
		(KOKUSAN)	1			
3	32195-Z1T-701	CORD, STOP SWITCH(370MM)				
		(KOKUSAN)	1			
	36101-ZE1-010	CORD, STOP SWITCH(370MM)	1			
4	90121-952-000	BOLT, FLANGE, 6X25(CT200) ...	2			

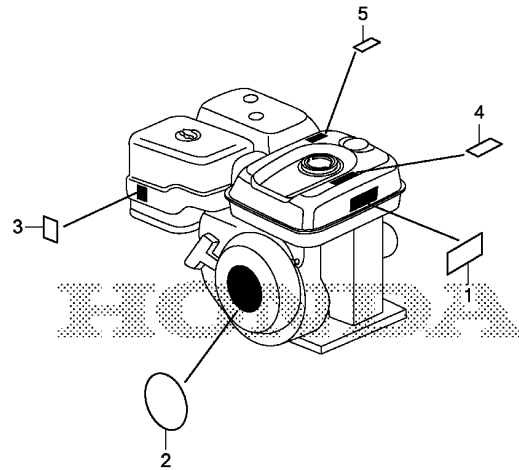


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1161A5	CONTROL, THROTTLE/GOVERNOR ...	0.2
3	1161A0	ARM, GOVERNOR	0.3
4		(6)	
	1161B1	ROD, GOVERNOR	0.4
5	1161C5	SPRING, GOVERNOR	0.3
7	1161A8	LEVER, CONTROL	0.2
12		(2)	
	1161A2	BASE, CONTROL	0.3
14	1161B7	SPRING, CABLE RETURN	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	16500-Z1T-600	CONTROL ASSY. (REMOTE)	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
2	16500-ZCW-930	CONTROL ASSY.	1	-----	VSD9, VXU1
3	16551-ZL0-000	ARM, GOVERNOR	1	-----	
4	16555-ZE1-000	ROD, GOVERNOR	1	-----	
5	16561-ZL0-000	SPRING, GOVERNOR	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
	16561-ZL0-U30	1	-----	VSD9, VXU1
6	16562-ZE1-020	SPRING, THROTTLE RETURN	1	-----	
7	16571-Z1T-000	LEVER, CONTROL	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
8	16574-ZE1-000	SPRING, LEVER	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
9	16575-ZH8-000	WASHER, CONTROL LEVER	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
10	16576-891-000	HOLDER, CABLE	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
11	16578-ZE1-000	SPACER, CONTROL LEVER	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
12	16580-ZH8-813	BASE COMP., CONTROL (REMOTE) ..	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
13	16584-883-300	SPRING, CONTROL ADJUSTING ...	1	-----	
14	16592-ZE1-810	SPRING, CABLE RETURN	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
15	16599-ZG1-M10	COLLAR, STOPPER	(1)	-----	QH4, QX4, QX9, SX4, VSD9
16	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	-----	
17	90015-ZE5-010	BOLT, GOVERNOR ARM	1	-----	
18	90016-ZG9-N30	SCREW, RECESSED, 5X25	(1)	-----	QH4, QX4, QX9, SX4, VSD9
19	90114-SA0-000	NUT, SELF-LOCK, 6MM	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
	90202-Z1T-000	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
20	93500-05016-0A	SCREW, PAN, 5X16	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
21	93500-05025-0H	SCREW, PAN, 5X25	1	-----	QH4, QX2, QX4, QX9, QXAG, SX4
22	93500-05030-0A	SCREW, PAN, 5X30	1	-----	VSD9, VXU1
23	94050-06000	NUT, FLANGE, 6MM	1	-----	

E-28

LABEL



ZEE0E2800

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
----------	--------	---------------------------------------	--------

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY GX 200 UH2	Serial No.	Parts catalogue code
1	87519-Z4N-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	-----	QHq4,QX4,QX9,SX4,VSD9
	87516-Z4N-010	MARK, OPERATOR CAUTION (ENGLISH)	1	-----	QX2,QXAG,VXU1
2	87521-Z4V-000	EMBLEM(GX200)	1		
3	87528-Z4M-000	MARK, CHOKE	1		
4	87532-ZH8-W40	MARK, THROTTLE INDICATION ...	1	-----	QHq4,QX2,QX4,QX9,QXAG,SX4
5	87539-Z4M-000	MARK, EX. CAUTION(ENGLISH) ..	1	-----	QX2,QXAG,VXU1

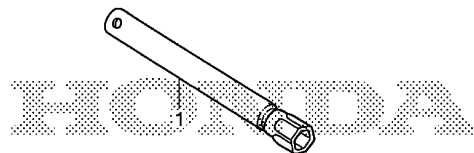


E-29

TOOL

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
----------	--------	---------------------------------------	--------

NO INFORMATION



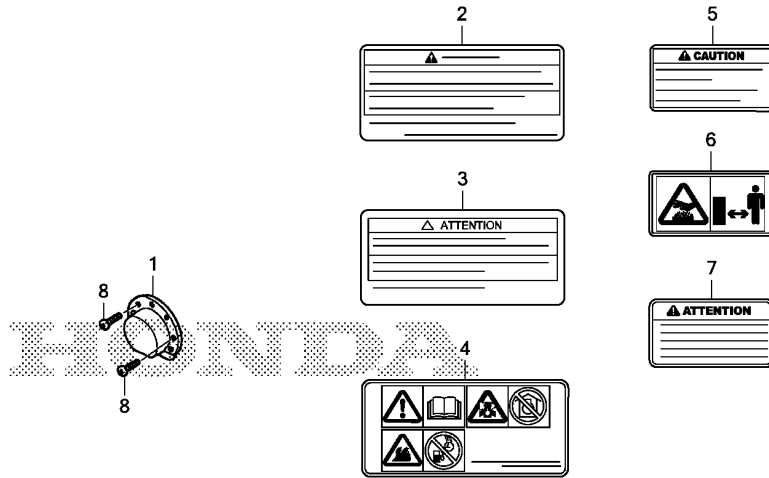
ZEE0E2900

Ref. No.	Part No.	Description	Reqd. QTY GX 200 UH2	Serial No.	Parts catalogue code
1	89218-ZE1-000	WRENCH COMP., SPARK PLUG	1	-----	VXU1

2

E-40

OTHER PARTS



ZEE0E4000

Ref. No. L.O.N. (Relative ref. Number) Description F.R.T.

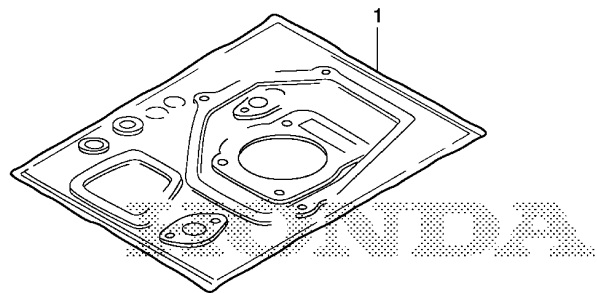
NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	18331-883-810	CAP, MUFFLER	1	-----	QXAG
2	87516-Z4N-010	MARK, OPERATOR CAUTION (ENGLISH)	1	-----	QH4, QX4, QX9, SX4, VSD9
3	87516-Z4N-801	MARK, OPERATOR CAUTION(FRENCH)	1	-----	
4	87519-Z4N-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	-----	QX2, QXAG, VXU1
5	87539-Z4M-000	MARK, EX. CAUTION(ENGLISH) ..	1	-----	QH4, QX4, QX9, SX4, VSD9
6	87539-Z4M-800	MARK, EX. CAUTION(PICTOGRAPH)	1	-----	QX2, QXAG, VXU1
7	87539-Z4M-810	MARK, EX. CAUTION(FRENCH) ...	1	-----	
8	90055-ZE1-000	SCREW, TAPPING, 4X6	2	-----	QXAG



EOP-1

GASKET KIT



ZEE0X0100

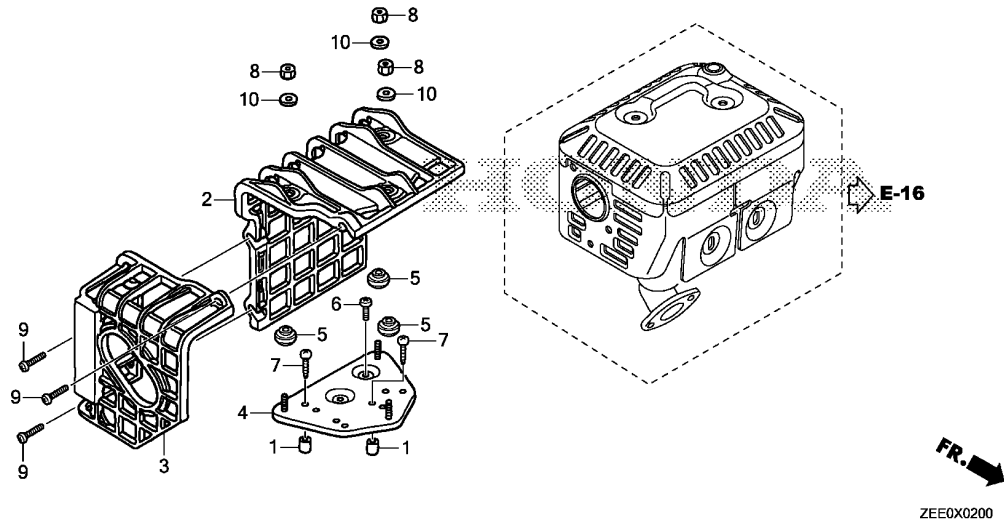
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
----------	--------	------------------------------------	--------

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 200 UH2		
1	06111-ZCW-000	GASKET KIT	(1)		
	06111-ZLO-000	(1)		

EOP-2

MUFFLER COVER



Ref. L.O.N. (Relative ref. Number) F.R.T.
No. Description

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH2		
1	17233-896-701	COLLAR, AIR CLEANER CASE	(2)		-----	QHQ4,QX4,QX9,SX4,VSD9
2	18433-ZH8-W40	COVER COMP., MUFFLER	(1)		-----	QHQ4,QX4,QX9,SX4,VSD9
3	18434-ZH8-W40	COVER COMP., RR. MUFFLER	(1)		-----	QHQ4,QX4,QX9,SX4,VSD9
4	18436-ZH8-W41	BASE COMP., MUFFLER COVER	(1)		-----	QHQ4,QX4,QX9,SX4,VSD9
5	18466-ZH8-W40	SPACER, MUFFLER COVER	(3)		-----	QHQ4,QX4,QX9,SX4,VSD9
6	90050-ZE1-000	SCREW, TAPPING, 5X8	(1)		-----	QHQ4,QX4,QX9,SX4,VSD9
7	90050-ZH8-W40	SCREW, TAPPING, 5X25	(2)		-----	QHQ4,QX4,QX9,SX4,VSD9
8	90302-KF9-900	NUT, HEX., 5MM	(3)		-----	QHQ4,QX4,QX9,SX4,VSD9
9	93891-06020-07	SCREW-WASHER, 6X20	(3)		-----	QHQ4,QX4,QX9,SX4,VSD9
10	94103-05700	WASHER, PLAIN, 5MM	(3)		-----	QHQ4,QX4,QX9,SX4,VSD9



PART NO. INDEX

Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	
99000																		
99101-ZDK-0700	28	26																
99101-ZDK-0720	28	26																
99101-ZDK-0750	28	26																
99204-ZE0-0380	28	27																

PART NAME INDEX

Part name	Page	Ref.	Part name	Page	Ref.	Part name	Page	Ref.
[A]			COVER ASSY., CRANKCASE	19	1	[K]		
ALERT UNIT, OIL	26	5	COVER COMP., FAN	26	1	KEY, 4.78X4.78X38	20	5
ARM, GOVERNOR	34	3	COVER COMP., HEAD	17	6	KEY, 5X5X33	20	5
ARM, VALVE ROCKER	22	4	COVER COMP., MUFFLER	39	2	KEY, SPECIAL WOODRUFF, 25X18 ..	32	1
ARRESTER, SPARK	30	3	COVER COMP., RR. MUFFLER	39	3	KNOB, RECOIL STARTER	25	11
[B]			COVER, AIR CLEANER	29	4	KNOB, REINFORCEMENT	25	13
BARREL ASSY., CYLINDER	18	1	CRANKSHAFT COMP.	20	1	[L]		
BASE COMP., CONTROL	34	12			2	[L]		
BASE COMP., MUFFLER COVER	39	4	CUP, FUEL STRAINER	28	23	LEVER COMP., CHOKE	27	18
BEARING, RADIAL BALL, 6205	19	9	[D]			LEVER, COCK	27	19
	20	6	DOWEL PIN, 10X16	17	12	LEVER, CONTROL	34	7
BOLT, CONNECTING ROD	21	5	DOWEL PIN, 8X14	19	7	LIFTER, VALVE	22	9
BOLT, DRAIN PLUG	18	6	[E]			[M]		
BOLT, FLANGE, 6X12	17	9	ELBOW COMP., AIR CLEANER	29	9	MARK, CHOKE	35	3
	18	15	ELEMENT, AIR CLEANER	29	2	MARK, EX. CAUTION	35	5
	26	8	EMBLEM	35	2		37	5
	34	16	[F]			MARK, OPERATOR CAUTION	35	1
BOLT, FLANGE, 6X13	30	6	FAN, COOLING	32	2		37	2
BOLT, FLANGE, 6X18	25	15	FILTER, OUTER	29	3			3
BOLT, FLANGE, 6X20	26	9	FLOAT SET	27	3	MARK, THROTTLE INDICATION	35	4
	29	13	FLYWHEEL COMP.	32	4	MUFFLER COMP.	30	1
BOLT, FLANGE, 6X25	33	4	[G]			[N]		
BOLT, FLANGE, 6X34	31	6	GASKET KIT	38	1	NETTING, WIRE FLANGE	30	4
BOLT, FLANGE, 6X8	26	11	GASKET SET	27	1	NOSE, SILENCER	29	6
BOLT, FLANGE, 8X32	19	8	GASKET, CYLINDER HEAD	17	5	NOZZLE, MAIN	27	12
BOLT, FLANGE, 8X60	17	13	GASKET, MUFFLER	30	5	NUT, AIR CLEANER	29	11
BOLT, GOVERNOR ARM	34	17	GOVERNOR ASSY.	18	2	NUT, FLANGE, 10MM	18	12
BOLT, PIVOT, 8MM	22	13	GROMMET, AIR CLEANER	29	5	NUT, FLANGE, 6MM	29	12
BOLT, STUD, 6X112	17	10	GUIDE, EX. VALVE	17	2		31	9
BOLT, STUD, 8X32	17	11	GUIDE, IN. VALVE	17	1		34	23
[C]			GUIDE, RATCHET	25	7	NUT, HEX., 5MM	39	8
CAMSHAFT ASSY.	22	2	[H]			NUT, HEX., 8MM	30	9
CAP ASSY., NOISE SUPPRESSOR ..	33	2	HEAD COMP., CYLINDER	17	3	NUT, PIVOT ADJUSTING	22	14
CAP ASSY., OIL FILLER	19	3	HOLDER, CABLE	34	10	NUT, SELF-LOCK, 6MM	34	19
		4	[I]			NUT, SPECIAL, 14MM	32	5
CAP COMP., FUEL FILLER	31	4	INSULATOR, CARBURETOR	27	14	NUT, TOOL BOX SETTING	29	10
CAP, MUFFLER	37	1	[J]			[O]		
CARBURETOR ASSY.	27	9	JET SET, PILOT, #38	28	27	OIL SEAL, 25X41X6	18	10
CASE COMP., RECOIL STARTER ..	25	3	JET, MAIN, #70	28	26		19	6
CHAMBER SET, FLOAT	27	4	JET, MAIN, #72	28	26	O-RING	27	13
CHOKE SET	27	8	JET, MAIN, #75	28	26	O-RING, 14MM	18	11
CLAMP, TUBE	31	10	JOINT, FUEL TANK	31	2		31	7
CLIP, GOVERNOR HOLDER	18	9	[P]			PACKING, CARBURETOR	27	17
CLIP, HARNESS	26	10	PACKING, CASE COVER			PACKING, ELBOW	19	2
CLIP, PISTON PIN, 18MM	21	6					29	1
CLIP, VALVE GUIDE	17	4						
COIL ASSY., IGNITION	33	1						
COLLAR B, AIR CLEANER	29	8						
COLLAR, AIR CLEANER	29	7						
COLLAR, AIR CLEANER CASE	39	1						
COLLAR, STOPPER	34	15						
CONTROL ASSY.	34	1						
		2						
CORD, STOP SWITCH	33	3						

PART NAME INDEX

Part name	Page	Ref.	Part name	Page	Ref.	Part name	Page	Ref.
PACKING, FUEL COCK	28	22	SPRING, CABLE RETURN	34	14			
PACKING, FUEL FILLER CAP	31	5	SPRING, COCK LEVER	28	21			
PACKING, HEAD COVER	17	7	SPRING, CONTROL ADJUSTING	34	13			
PACKING, INSULATOR	27	15	SPRING, FRICTION	25	8			
PACKING, OIL FILLER CAP	19	5	SPRING, GOVERNOR	34	5			
PIN, LOCK, 8MM	18	14	SPRING, LEVER	34	8			
PIN, PISTON	21	3	SPRING, RECOIL STARTER	25	9			
PIN, SPRING, 2X12	28	25	SPRING, RETURN	25	10			
PISTON	21	2	SPRING, THROTTLE RETURN	34	6			
PIVOT, ROCKER ARM	22	5	SPRING, VALVE	22	10			
PLATE COMP., SIDE	26	2	SPRING, WEIGHT RETURN	22	6			
PLATE, FRICTION	25	6	STARTER ASSY., RECOIL	25	1			
PLATE, LEVER SETTING	27	20	SWITCH ASSY., ENGINE STOP	26	6			
PLATE, PUSH ROD GUIDE	22	12						
PLATE, SIDE	26	3	SWITCH ASSY., OIL LEVEL	18	5			
PLUG, SPARK	17	14						
PROTECTOR COMP., MUFFLER	30	2	[T]					
PULLEY, STARTER	32	3						
[R]			TANK COMP., FUEL	31	3			
RATCHET, STARTER	25	5	TUBE, BREATHER	17	8			
REEL, RECOIL STARTER	25	4	TUBE, FUEL, 4.5X145	31	8			
RETAINER, VALVE SPRING	22	11	[V]					
RING SET, PISTON	21	1	VALVE SET, FLOAT	27	2			
ROD ASSY., CONNECTING	21	4	VALVE, EX.	22	8			
ROD COMP., PUSH	22	3	VALVE, IN.	22	7			
ROD, GOVERNOR	34	4	[W]					
ROD, PUSH	22	3	WASHER, CONTROL LEVER	34	9			
ROPE, RECOIL STARTER	25	12	WASHER, DRAIN PLUG, 10.2MM	18	8			
RUBBER, SUPPORTER	31	1	WASHER, PLAIN	27	11			
[S]			WASHER, PLAIN, 5MM	39	10			
SCREW-WASHER, 6X20	39	9	WASHER, PLAIN, 6MM	18	13			
SCREW SET	27	5	WASHER, THRUST, 6MM	18	7			
			WRENCH COMP., SPARK PLUG	36	1			
SCREW SET, DRAIN	27	6						
SCREW, PAN, 3X6	28	24						
SCREW, PAN, 5X16	34	20						
SCREW, PAN, 5X25	34	21						
SCREW, PAN, 5X30	34	22						
SCREW, RECESSED, 5X25	34	18						
SCREW, SETTING	25	14						
SCREW, TAPPING, 4X6	30	8						
SCREW, TAPPING, 5X25	39	7						
SCREW, TAPPING, 5X8	30	7						
SCREW, THROTTLE STOP	27	10						
SEAL, VALVE STEM	22	1						
SHAFT, GOVERNOR ARM	18	4						
SHROUD	26	4						
SLIDER, GOVERNOR	18	3						
SPACER COMP., CARBURETOR	27	16						
SPACER, CONTROL LEVER	34	11						
SPACER, MUFFLER COVER	39	5						
SPACER, RECOIL STARTER								
MOUNTING	25	2						

1

FOREWORD INDEX

2

ENGINE GROUP

3

PART NUMBER INDEX

4

PART NAME INDEX

HONDA